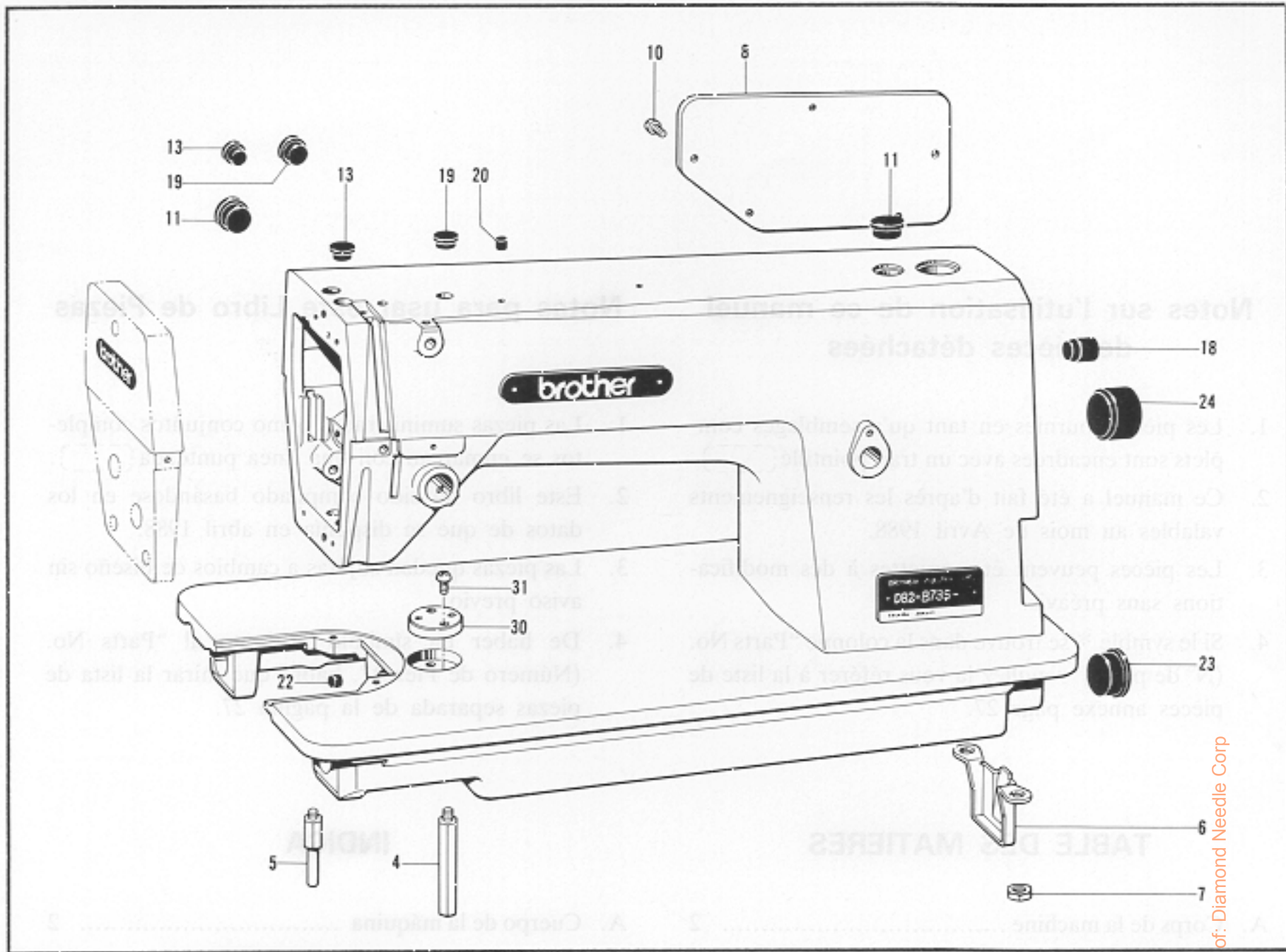
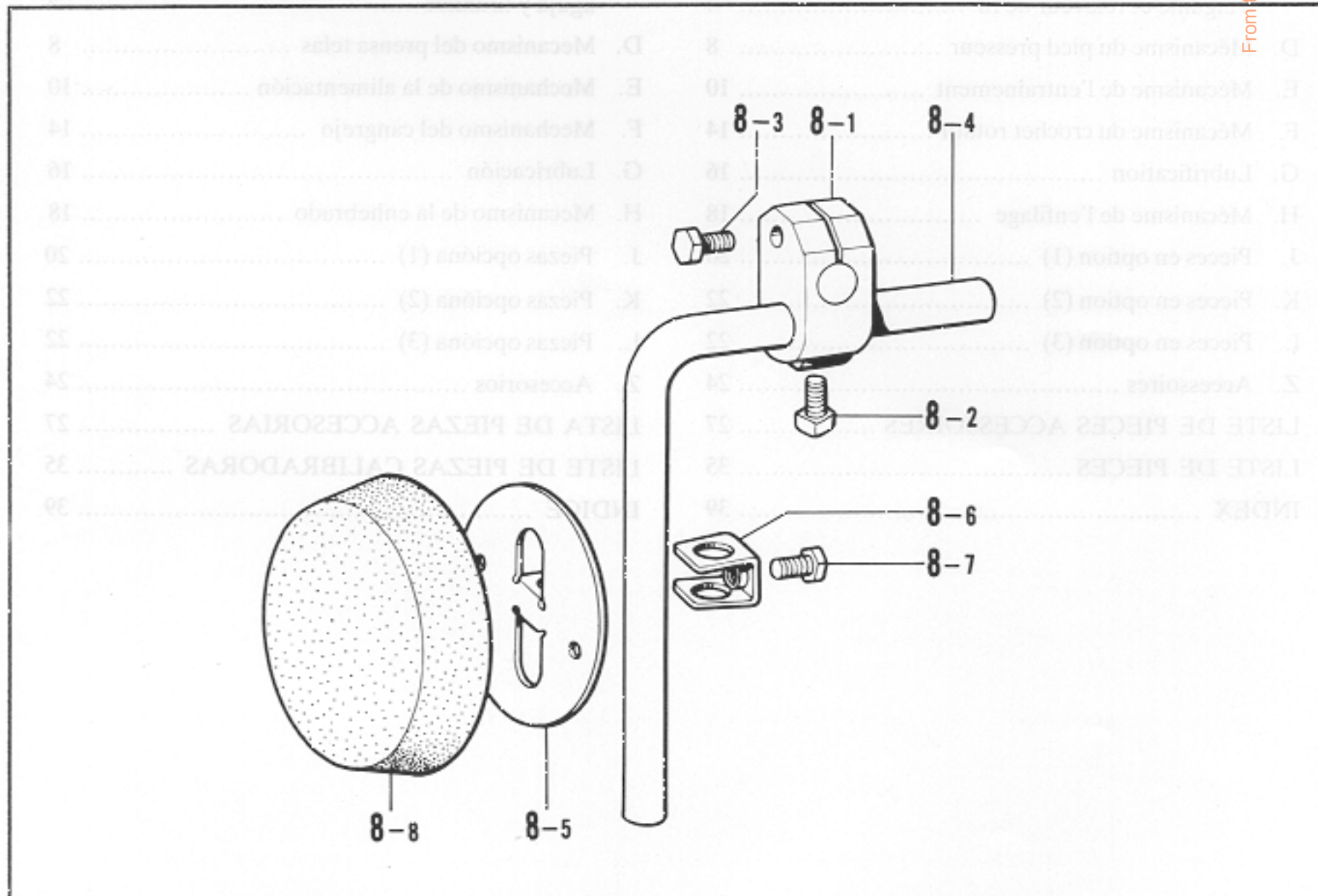


A. 主体関係 / Machine body / Maschinengehäuse /
Corps de la machine / Cuerpo de la máquina



B. ヒザ上げ関係 / Knee lifter mechanism / Kniehebel /
Mécanisme de genouillère / Mecanismo de levantador de rodilla



From the library of: Diamond Needle Corp

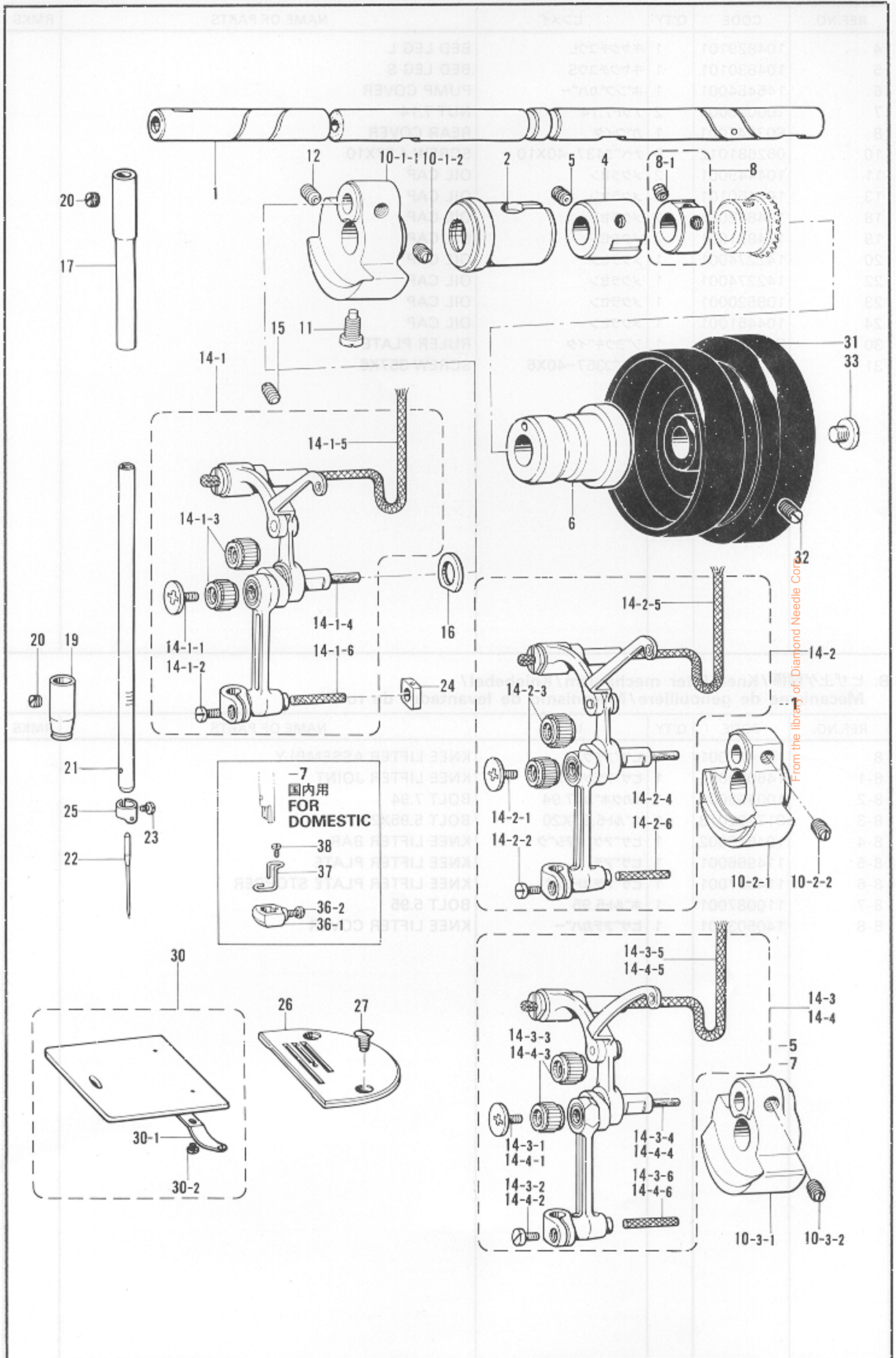
A. 主体関係 / Machine body / Maschinengehäuse /
Corps de la machine / Cuerpo de la máquina

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|---------------|---------------|------|
| 4 | 104829101 | 1 | キヤクチュウL | BED LEG L | |
| 5 | 104830101 | 1 | キヤクチュウS | BED LEG S | |
| 6 | 145454001 | 1 | ポンプカバー | PUMP COVER | |
| 7 | 100090004 | 2 | ナット7.14 | NUT 7.14 | |
| 8 | S03247001 | 1 | ガワイタ | REAR COVER | |
| 10 | 062681012 | 5 | ナヘ"コ437-40X10 | SCREW 4.37X10 | |
| 11 | 104449001 | 2 | メクラセン | OIL CAP | |
| 13 | 104450101 | 2 | メクラセン | OIL CAP | |
| 18 | 104832001 | 1 | メクラセン | OIL CAP | |
| 19 | 104821001 | 2 | メクラセン | OIL CAP | |
| 20 | 142274001 | 1 | メクラセン | OIL CAP | |
| 22 | 142274001 | 1 | メクラセン | OIL CAP | |
| 23 | 108520001 | 1 | メクラセン | OIL CAP | |
| 24 | 104451001 | 1 | メクラセン | OIL CAP | |
| 30 | S09621001 | 1 | シ"ヨウキ"イタ | RULER PLATE | |
| 31 | 062670612 | 1 | ナヘ"コ357-40X6 | SCREW 357X6 | |

B. ヒザ上げ関係 / Knee lifter mechanism / Kniehebel /
Mécanisme de genouillère / Mecanismo de levantador de rodilla

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-------------|---------------------------|------|
| 8 | 181427001 | 1 | ヒザ"アテクミ | KNEE LIFTER ASSEMBLY | |
| 8-1 | 146039001 | 1 | ヒザ"アテツキ"テ | KNEE LIFTER JOINT | |
| 8-2 | 100463001 | 1 | 4カクホ"ルト7.94 | BOLT 7.94 | |
| 8-3 | 017762013 | 1 | ホ"ルト5.95X20 | BOLT 5.95X20 | |
| 8-4 | 104619002 | 1 | ヒザ"アゲ"タテシ"ク | KNEE LIFTER BAR | |
| 8-5 | 114966001 | 1 | ヒザ"アテ | KNEE LIFTER PLATE | |
| 8-6 | 114967001 | 1 | ヒザ"アテストップ"パ | KNEE LIFTER PLATE STOPPER | |
| 8-7 | 110087001 | 1 | ホ"ルト5.95 | BOLT 5.95 | |
| 8-8 | 140503001 | 1 | ヒザ"アテカバー | KNEE LIFTER COVER | |

C. 針棒天秤關係 / Needle bar and thread take-up mechanism /
 Nadelstangen- und Fadenabnahmevorrichtung /
 Mécanisme de la barre à aiguille et releveur de fil / Mecanismo de la barra de aguja y tirahilos



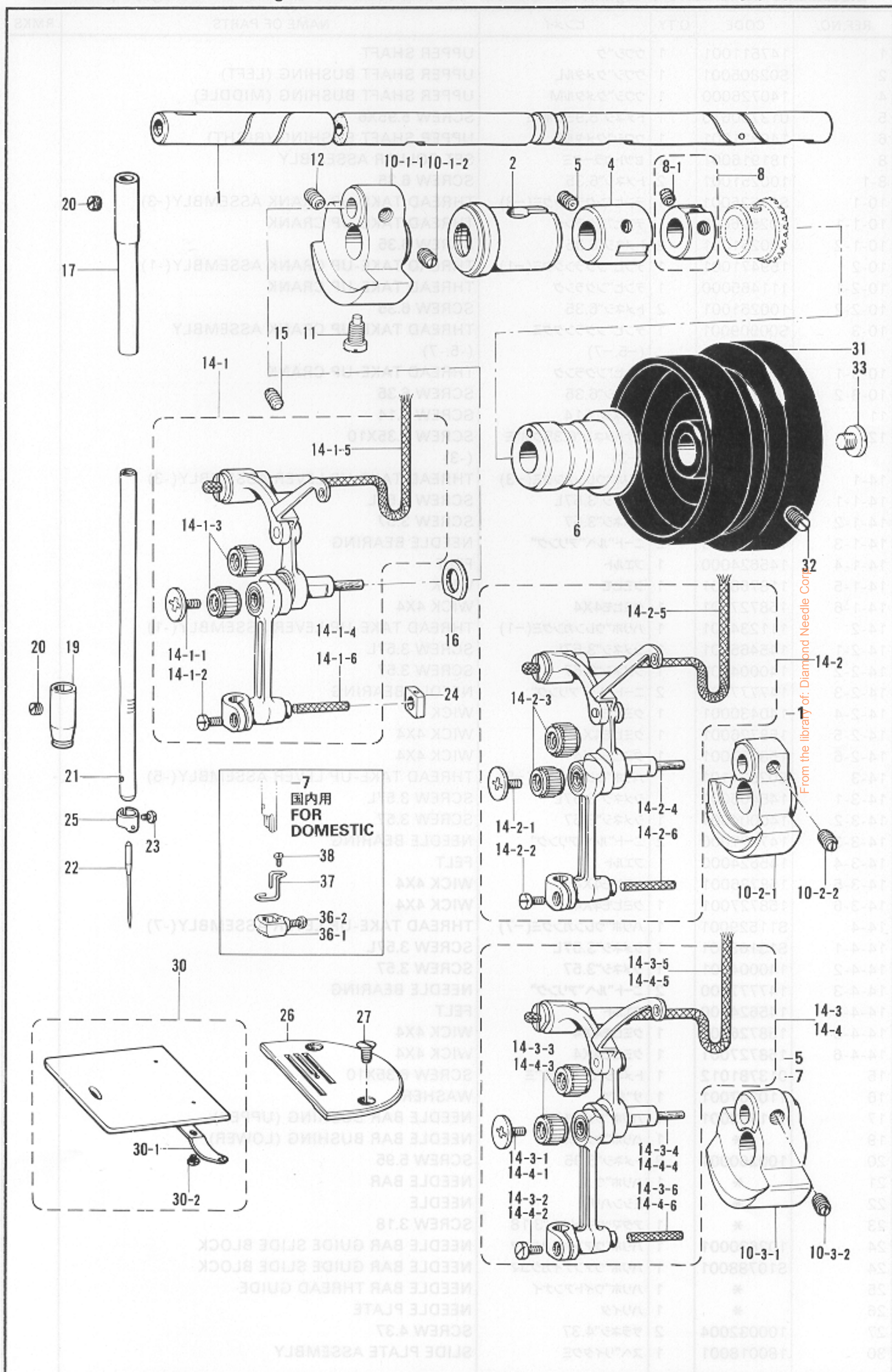
From the library of: Diamond Needle Corp.

C. 針棒天秤関係 / Needle bar and thread take-up mechanism /
 Nadelstangen- und Fadenabnahmevorrichtung /
 Mécanisme de la barre à aiguille et releveur de fil / Mecanismo de la barra de aguja y tirahilos

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|------------------------|--|------|
| 1 | 147511001 | 1 | ウワジク | UPPER SHAFT | |
| 2 | S02805001 | 1 | ウワジクメタルL | UPPER SHAFT BUSHING (LEFT) | |
| 4 | 140726000 | 1 | ウワジクメタルM | UPPER SHAFT BUSHING (MIDDLE) | |
| 5 | 013760610 | 1 | トメネジ"5.95クホ"ミ | SCREW 5.95X6 | |
| 6 | 146331001 | 1 | ウワジクメタルR | UPPER SHAFT BUSHING (RIGHT) | |
| 8 | 181916001 | 1 | セットカラークミ | SET COLLAR ASSEMBLY | |
| 8-1 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 10-1 | S02525001 | 1 | テンビ"ンクランククミ(-3) | THREAD TAKE-UP CRANK ASSEMBLY(-3) | |
| 10-1-1 | S02526000 | 1 | テンビ"ンクランク | THREAD TAKE-UP CRANK | |
| 10-1-2 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 10-2 | 159471001 | 1 | テンビ"ンクランククミ(-1) | THREAD TAKE-UP CRANK ASSEMBLY(-1) | |
| 10-2-1 | 111465000 | 1 | テンビ"ンクランク | THREAD TAKE-UP CRANK | |
| 10-2-2 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 10-3 | S00909001 | 1 | テンビ"ンクランククミ (-5,-7) | THREAD TAKE-UP CRANK ASSEMBLY (-5,-7) | |
| 10-3-1 | S00910000 | 1 | テンビ"ンクランク | THREAD TAKE-UP CRANK | |
| 10-3-2 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 11 | 104464001 | 1 | シメネジ"7.14 | SCREW 7.14 | |
| 12 | 014771022 | 1 | アトメネジ"6.35クホ"ミ (-3) | SCREW 6.35X10 (-3) | |
| 14-1 | S02527001 | 1 | ハリホ"ウレンカククミ(-3) | THREAD TAKE-UP LEVER ASSEMBLY(-3) | |
| 14-1-1 | 145465001 | 1 | シメネジ"3.57L | SCREW 3.57L | |
| 14-1-2 | 140004001 | 1 | シメネジ"3.57 | SCREW 3.57 | |
| 14-1-3 | 147777000 | 2 | ニート"ルヘ"アリンク" | NEEDLE BEARING | |
| 14-1-4 | 145624000 | 1 | フェルト | FELT | |
| 14-1-5 | 118768001 | 1 | クミヒモ | WICK | |
| 14-1-6 | 158727001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 14-2 | 111234101 | 1 | ハリホ"ウレンカククミ(-1) | THREAD TAKE-UP LEVER ASSEMBLY(-1) | |
| 14-2-1 | 145465001 | 1 | シメネジ"3.57L | SCREW 3.57L | |
| 14-2-2 | 140004001 | 1 | シメネジ"3.57 | SCREW 3.57 | |
| 14-2-3 | 147777000 | 2 | ニート"ルヘ"アリンク" | NEEDLE BEARING | |
| 14-2-4 | 140430001 | 1 | クミヒモ | WICK | |
| 14-2-5 | 158726001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 14-2-6 | 158727001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 14-3 | S02534101 | 1 | ハリホ"ウレンカククミ(-5) | THREAD TAKE-UP LEVER ASSEMBLY(-5) | |
| 14-3-1 | 145465001 | 1 | シメネジ"3.57L | SCREW 3.57L | |
| 14-3-2 | 140004001 | 1 | シメネジ"3.57 | SCREW 3.57 | |
| 14-3-3 | 147777000 | 2 | ニート"ルヘ"アリンク" | NEEDLE BEARING | |
| 14-3-4 | 145624000 | 1 | フェルト | FELT | |
| 14-3-5 | 158726001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 14-3-6 | 158727001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 14-4 | S11529001 | 1 | ハリホ"ウレンカククミ(-7) | THREAD TAKE-UP LEVER ASSEMBLY(-7) | |
| 14-4-1 | S13163001 | 1 | シメネジ"3.57L | SCREW 3.57L | |
| 14-4-2 | 140004001 | 1 | シメネジ"3.57 | SCREW 3.57 | |
| 14-4-3 | 147777000 | 2 | ニート"ルヘ"アリンク" | NEEDLE BEARING | |
| 14-4-4 | 145624000 | 1 | フェルト | FELT | |
| 14-4-5 | 158726001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 14-4-6 | 158727001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 15 | 013781012 | 1 | トメネジ"6.35クホ"ミ | SCREW 6.35X10 | |
| 16 | 110367001 | 1 | サ"カ"ネ | WASHER | |
| 17 | 111463001 | 1 | ハリホ"ウメタルU | NEEDLE BAR BUSHING (UPPER) | |
| 19 | * | 1 | ハリホ"ウメタルD | NEEDLE BAR BUSHING (LOWER) | |
| 20 | 100260001 | 2 | トメネジ"5.95 | SCREW 5.95 | |
| 21 | * | 1 | ハリホ"ウ | NEEDLE BAR | |
| 22 | * | 1 | ミシンハリ | NEEDLE | |
| 23 | * | 1 | アタマツキトメネジ"3.18 | SCREW 3.18 | |
| 24 | 102630001 | 1 | ハリホ"ウアンナイカクコマ | NEEDLE BAR GUIDE SLIDE BLOCK | |
| 24 | S10788001 | 1 | ハリホ"ウアンナイカクコマ | NEEDLE BAR GUIDE SLIDE BLOCK | |
| 25 | * | 1 | ハリホ"ウイトアンナイ | NEEDLE BAR THREAD GUIDE | |
| 26 | * | 1 | ハリイタ | NEEDLE PLATE | |
| 27 | 100032004 | 2 | サラネジ"4.37 | SCREW 4.37 | |
| 30 | 180018001 | 1 | スヘ"リイタクミ | SLIDE PLATE ASSEMBLY | |

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C. 針棒天秤關係 / Needle bar and thread take-up mechanism /
 Nadelstangen- und Fadenabnahmevorrichtung /
 Mécanisme de la barre à aiguille et releveur de fil / Mecanismo de la barra de aguja y tirahilos

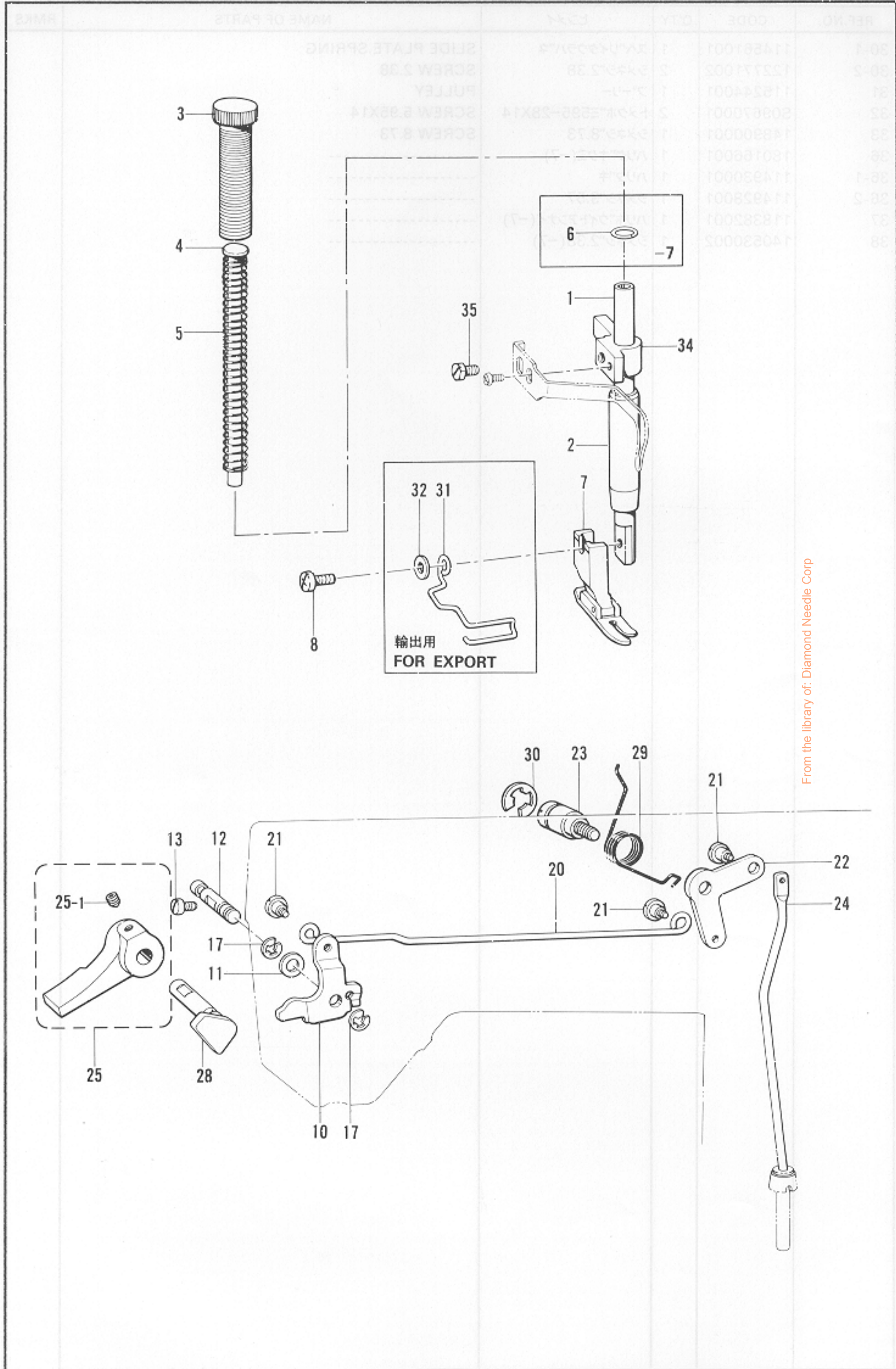


C. 針棒天秤関係 / Needle bar and thread take-up mechanism /
 Nadelstangen- und Fadenabnahmevorrichtung /
 Mécanisme de la barre à aiguille et releveur de fil / Mecanismo de la barra de aguja y tirahilos

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|--------------------|------|
| 30-1 | 114561001 | 1 | スベリイタウラハネ | SLIDE PLATE SPRING | |
| 30-2 | 122771002 | 2 | シメネジ"2.38 | SCREW 2.38 | |
| 31 | 115244001 | 1 | プーリー | PULLEY | |
| 32 | S09670001 | 2 | トメクボ"≒595-28X14 | SCREW 5.95X14 | |
| 33 | 148900001 | 1 | シメネジ"8.73 | SCREW 8.73 | |
| 36 | 180166001 | 1 | ハリダ"キクミ(-7) | ----- | |
| 36-1 | 114930001 | 1 | ハリダ"キ | ----- | |
| 36-2 | 114928001 | 1 | シメネジ"3.57 | ----- | |
| 37 | 118382001 | 1 | ハリホ"ウイトアンナイ(-7) | ----- | |
| 38 | 140530002 | 1 | シメネジ"2.38(-7) | ----- | |

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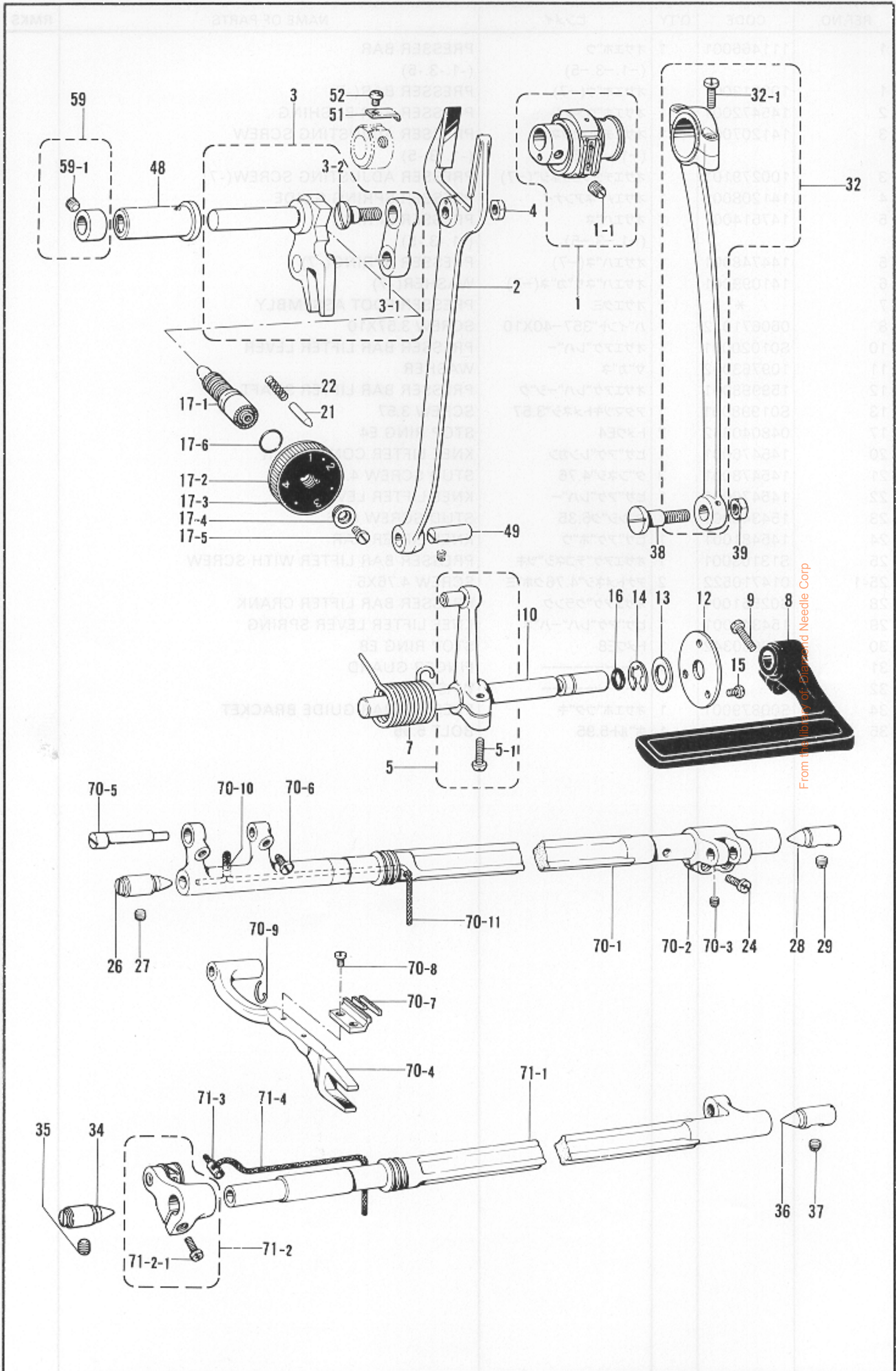
D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß /
 Mécanisme du pied presseur / Mecanismo del prensa telas



D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß /
 Mécanisme du pied presseur / Mecanismo del prensa telas

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|---------------------------|---------------------------------------|------|
| 1 | 111466001 | 1 | オサエホ"ウ (-1.-3.-5) | PRESSER BAR (-1.-3.-5) | |
| 1 | 103013001 | 1 | オサエホ"ウ(-7) | PRESSER BAR(-7) | |
| 2 | 145472001 | 1 | オサエホ"ウメタル | PRESSER BAR BUSHING | |
| 3 | 141207001 | 1 | オサエチヨウセツネジ" (-1.-3.-5) | PRESSER ADJUSTING SCREW (-1.-3.-5) | |
| 3 | 100279101 | 1 | オサエチヨウセツネジ"(-7) | PRESSER ADJUSTING SCREW(-7) | |
| 4 | 141208001 | 1 | オサエハ"ネアンナイ | PRESSER SPRING GUIDE | |
| 5 | 147514001 | 1 | オサエハ"ネ (-1.-3.-5) | PRESSER SPRING (-1.-3.-5) | |
| 5 | 144748001 | 1 | オサエハ"ネ(-7) | PRESSER SPRING(-7) | |
| 6 | 141099001 | 1 | オサエハ"ネサ"カ"ネ(-7) | WASHER(-7) | |
| 7 | * | 1 | オサエクミ | PRESSER FOOT ASSEMBLY | |
| 8 | 060671012 | 1 | ハ"イント"3.57-40X10 | SCREW 3.57X10 | |
| 10 | S01020001 | 1 | オサエアケ"レハ"ー | PRESSER BAR LIFTER LEVER | |
| 11 | 109763002 | 1 | サ"カ"ネ | WASHER | |
| 12 | 159998001 | 1 | オサエアケ"レハ"ー"シク | PRESSER BAR LIFTER SHAFT | |
| 13 | S01998001 | 1 | アタマツキトメネジ"3.57 | SCREW 3.57 | |
| 17 | 048040342 | 2 | トメフE4 | STOP RING E4 | |
| 20 | 145476001 | 1 | ヒザ"アケ"レンカン | KNEE LIFTER CONNECTOR | |
| 21 | 145478001 | 3 | タ"ンネジ"4.76 | STUD SCREW 4.76 | |
| 22 | 145479001 | 1 | ヒザ"アケ"レハ"ー | KNEE LIFTER LEVER | |
| 23 | 154348001 | 1 | タ"ンシク"6.35 | STUD SCREW 6.35 | |
| 24 | 145481001 | 1 | ヒザ"アケ"ホ"ウ | KNEE LIFTER BAR | |
| 25 | S13103001 | 1 | オサエアケ"テコネジ"ツキ | PRESSER BAR LIFTER WITH SCREW | |
| 25-1 | 014710522 | 2 | アタメネジ"4.76クホ"ミ | SCREW 4.76X5 | |
| 28 | S02551001 | 1 | オサエアケ"クランク | PRESSER BAR LIFTER CRANK | |
| 29 | 154347001 | 1 | ヒザ"アケ"レハ"ー"ハ"ネ | KNEE LIFTER LEVER SPRING | |
| 30 | 048080342 | 1 | トメフE8 | STOP RING E8 | |
| 31 | * | 1 | ----- | FINGER GUARD | |
| 32 | * | 1 | ----- | WASHER | |
| 34 | S00879001 | 1 | オサエホ"ウタ"キ | PRESSER BAR GUIDE BRACKET | |
| 35 | 142403001 | 1 | ホ"ルト"5.95 | BOLT 5.95 | |

E. 送り関係 / Feed mechanism / Transportvorrichtung /
 Mécanisme de l'entraînement / Mecanismo de la alimentación

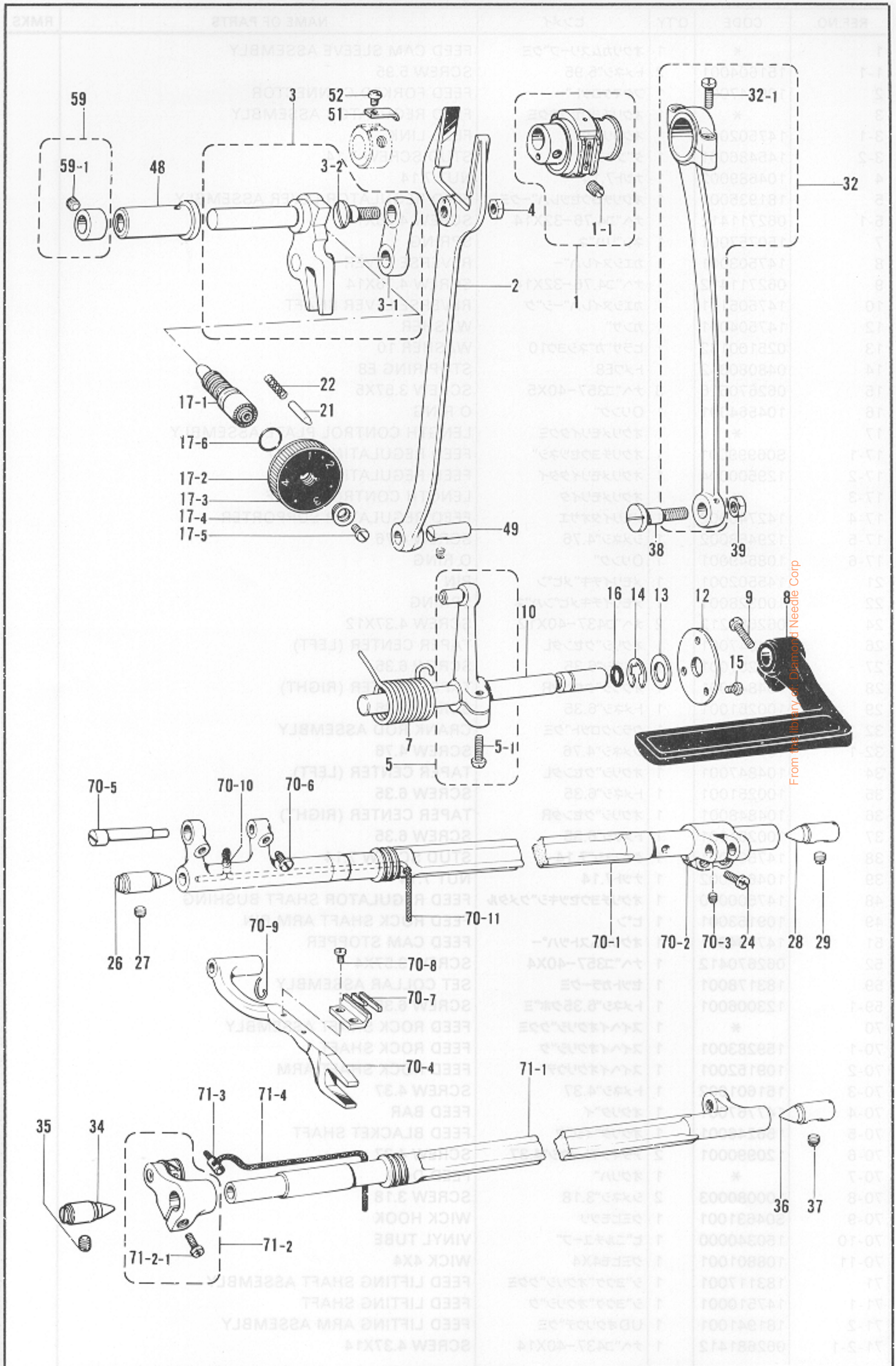


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E. 送り関係 / Feed mechanism / Transportvorrichtung /
Mécanisme de l'entraînement / Mecanismo de la alimentación

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|-------------------------------|------|
| 1 | * | 1 | オクリカムスリーブクミ | FEED CAM SLEEVE ASSEMBLY | |
| 1-1 | 151604001 | 2 | トメネジ"5.95 | SCREW 5.95 | |
| 2 | 109147001 | 1 | フタマタロツト" | FEED FORKED CONNECTOR | |
| 3 | * | 1 | オクリチヨウセツキクミ | FEED REGULATOR ASSEMBLY | |
| 3-1 | 147502000 | 1 | オクリリンク | FEED LINK | |
| 3-2 | 145486001 | 1 | タ"ンネジ"7.14 | STUD SCREW 7.14 | |
| 4 | 104689002 | 1 | ナツト7.14 | NUT 7.14 | |
| 5 | 181935001 | 1 | オクリチヨウセツレハ"ークミ | FEED REGULATOR LEVER ASSEMBLY | |
| 5-1 | 062711412 | 1 | ナヘ"コ4.76-32X14 | SCREW 4.76X14 | |
| 7 | 150757001 | 1 | ネジ"リハ"ネ | SPRING | |
| 8 | 147503001 | 1 | カエシヌイレハ"ー | REVERSE LEVER | |
| 9 | 062711412 | 1 | ナヘ"コ4.76-32X14 | SCREW 4.76X14 | |
| 10 | 147505101 | 1 | カエシヌイレハ"ーシ"ク | REVERSE LEVER SHAFT | |
| 12 | 147504001 | 1 | カンザ" | WASHER | |
| 13 | 025100132 | 1 | ヒラサ"カ"ネシヨウ10 | WASHER 10 | |
| 14 | 048080342 | 1 | トメワE8 | STOP RING E8 | |
| 15 | 062670516 | 3 | ナヘ"コ3.57-40X5 | SCREW 3.57X5 | |
| 16 | 104564001 | 1 | Oリング" | O RING | |
| 17 | * | 1 | オクリメモリイタクミ | LENGTH CONTROL PLATE ASSEMBLY | |
| 17-1 | S06999001 | 1 | オクリチヨウセツネジ" | FEED REGULATING STUD | |
| 17-2 | 129500004 | 1 | オクリメモリイタタイ | FEED REGULATING DIAL | |
| 17-3 | * | 1 | オクリメモリイタ | LENGTH CONTROL PLATE | |
| 17-4 | 142746002 | 1 | メモリイタオサエ | FEED REGULATOR SUPPORTER | |
| 17-5 | 129458002 | 1 | シメネジ"4.76 | SCREW 4.76 | |
| 17-6 | 108549001 | 1 | Oリング" | O RING | |
| 21 | 145502001 | 1 | メモリイチキ"メヒ"ン | PIN | |
| 22 | 100328001 | 1 | メモリイチキメヒ"ンハ"ネ | SPRING | |
| 24 | 062681212 | 2 | ナヘ"コ4.37-40X12 | SCREW 4.37X12 | |
| 26 | 104847001 | 1 | オクリシ"クセントL | TAPER CENTER (LEFT) | |
| 27 | 100251001 | 1 | トメネジ"6.35 | SCREW 6.35 | |
| 28 | 104848001 | 1 | オクリシ"クセントR | TAPER CENTER (RIGHT) | |
| 29 | 100251001 | 1 | トメネジ"6.35 | SCREW 6.35 | |
| 32 | 145506001 | 1 | クランクロツト"クミ | CRANK ROD ASSEMBLY | |
| 32-1 | 107428003 | 2 | シメネジ"4.76 | SCREW 4.76 | |
| 34 | 104847001 | 1 | オクリシ"クセントL | TAPER CENTER (LEFT) | |
| 35 | 100251001 | 1 | トメネジ"6.35 | SCREW 6.35 | |
| 36 | 104848001 | 1 | オクリシ"クセントR | TAPER CENTER (RIGHT) | |
| 37 | 100251001 | 1 | トメネジ"6.35 | SCREW 6.35 | |
| 38 | 147509001 | 1 | タ"ンネジ"7.14 | STUD SCREW 7.14 | |
| 39 | 104689002 | 1 | ナツト7.14 | NUT 7.14 | |
| 48 | 147500000 | 1 | オクリチヨウセツキシ"クメタル | FEED REGULATOR SHAFT BUSHING | |
| 49 | 109153001 | 1 | ピン | FEED ROCK SHAFT ARM PIN | |
| 51 | 147764001 | 1 | オクリカムストツパ"ー | FEED CAM STOPPER | |
| 52 | 062670412 | 1 | ナヘ"コ3.57-40X4 | SCREW 3.57X4 | |
| 59 | 183178001 | 1 | セツトカラークミ | SET COLLAR ASSEMBLY | |
| 59-1 | 123006001 | 1 | トメネジ"6.35クホ"ミ | SCREW 6.35 | |
| 70 | * | 1 | スイハイオクリシ"ククミ | FEED ROCK SHAFT ASSEMBLY | |
| 70-1 | 159283001 | 1 | スイハイオクリシ"ク | FEED ROCK SHAFT | |
| 70-2 | 109152001 | 1 | スイハイオクリウテ" | FEED ROCK SHAFT ARM | |
| 70-3 | 151601002 | 1 | トメネジ"4.37 | SCREW 4.37 | |
| 70-4 | 147767001 | 1 | オクリタイ | FEED BAR | |
| 70-5 | 156246001 | 1 | オクリタイ"イシ"ク | FEED BLACKET SHAFT | |
| 70-6 | 120990001 | 2 | アタマツキトメネジ"4.37 | SCREW 4.37 | |
| 70-7 | * | 1 | オクリハ" | FEED DOG | |
| 70-8 | 100080003 | 2 | シメネジ"3.18 | SCREW 3.18 | |
| 70-9 | S04631001 | 1 | クミヒモツリ | WICK HOOK | |
| 70-10 | 150340000 | 1 | ビ"ニルチューブ" | VINYL TUBE | |
| 70-11 | 108801001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 71 | 183117001 | 1 | シ"ヨウケ"オクリシ"ククミ | FEED LIFTING SHAFT ASSEMBLY | |
| 71-1 | 147510001 | 1 | シ"ヨウケ"オクリシ"ク | FEED LIFTING SHAFT | |
| 71-2 | 181941001 | 1 | UDオクリウテ"クミ | FEED LIFTING ARM ASSEMBLY | |
| 71-2-1 | 062681412 | 1 | ナヘ"コ4.37-40X14 | SCREW 4.37X14 | |

E. 送り関係 / Feed mechanism / Transportvorrichtung /
 Mécanisme de l'entraînement / Mecanismo de la alimentación



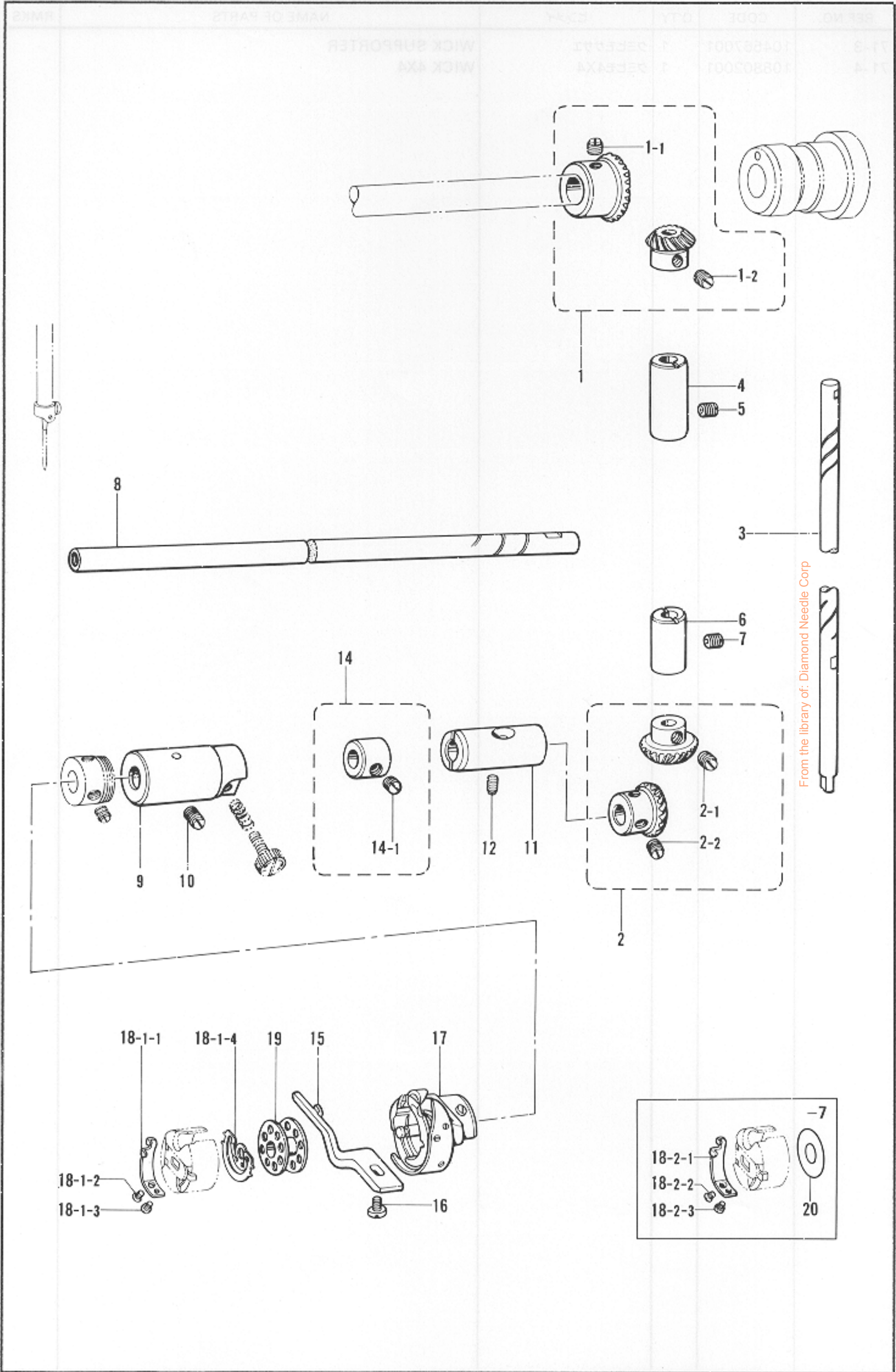
From the library of Diamond Needle Corp

E. 送り関係 / Feed mechanism / Transportvorrichtung /
 Mécanisme de l'entraînement / Mecanismo de la alimentación

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|---------|----------------|------|
| 71-3 | 104567001 | 1 | クミヒモササエ | WICK SUPPORTER | |
| 71-4 | 108802001 | 1 | クミヒモ4X4 | WICK 4X4 | |

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F. カマ関係 / Rotary hook mechanism / Greifervorrichtung /
 Mécanisme du crochet rotatif / Mecanismo del cangrejo

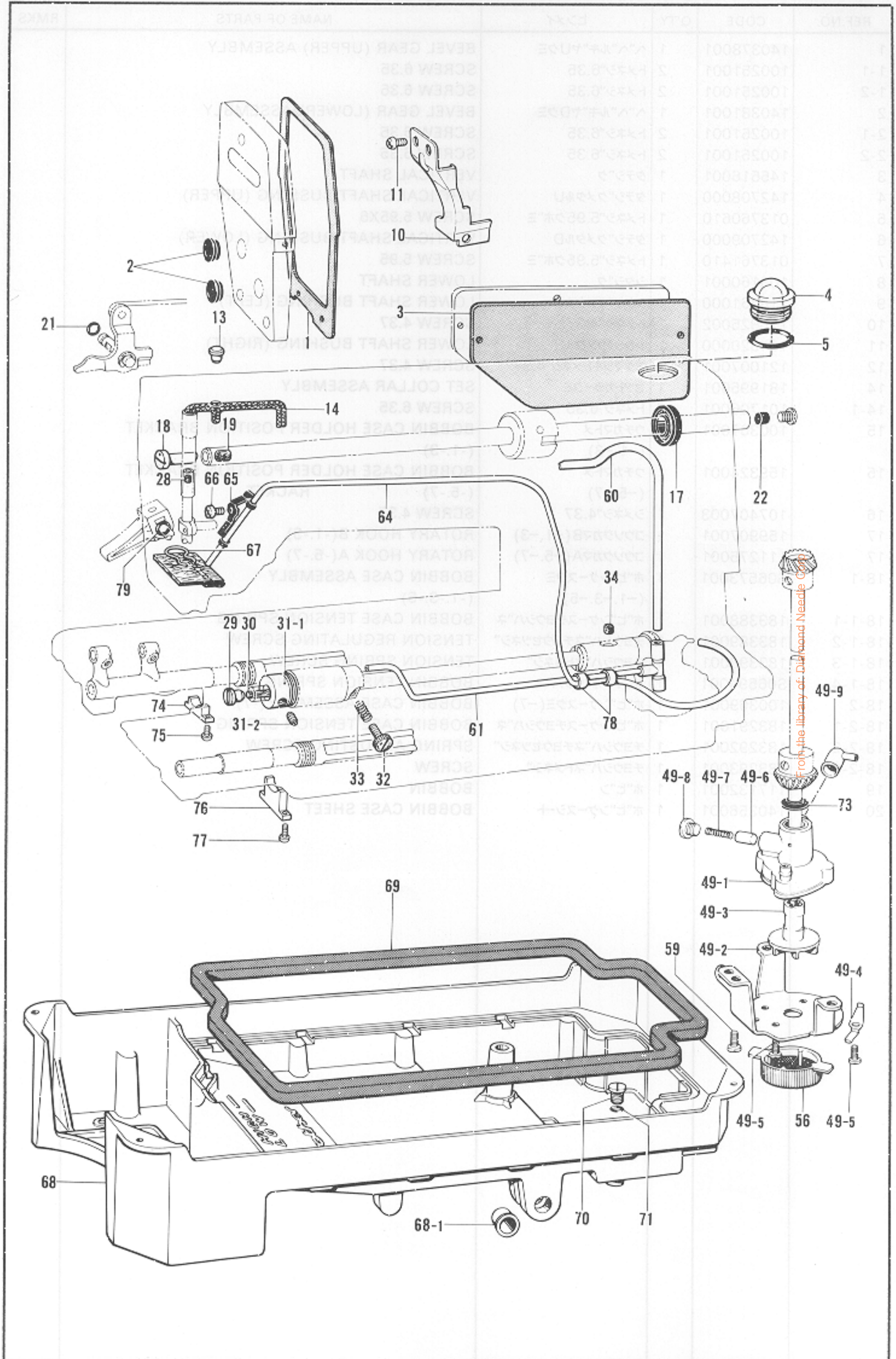


F. カマ関係 / Rotary hook mechanism / Greifervorrichtung /
Mécanisme du crochet rotatif / Mecanismo del cangrejo

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|--------------------------|---|------|
| 1 | 140378001 | 1 | ハ"ハ"ルキ"ヤUクミ | BEVEL GEAR (UPPER) ASSEMBLY | |
| 1-1 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 1-2 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 2 | 140381001 | 1 | ハ"ハ"ルキ"ヤDクミ | BEVEL GEAR (LOWER) ASSEMBLY | |
| 2-1 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 2-2 | 100251001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 3 | 145516001 | 1 | タテシ"ク | VERTICAL SHAFT | |
| 4 | 142708000 | 1 | タテシ"クメタルU | VERTICAL SHAFT BUSHING (UPPER) | |
| 5 | 013760610 | 1 | トメネジ"5.95クホ"ミ | SCREW 5.95X6 | |
| 6 | 142709000 | 1 | タテシ"クメタルD | VERTICAL SHAFT BUSHING (LOWER) | |
| 7 | 013761410 | 1 | トメネジ"5.95クホ"ミ | SCREW 5.95 | |
| 8 | 109160001 | 1 | シタシ"ク | LOWER SHAFT | |
| 9 | 118761000 | 1 | シタシ"クメタルL | LOWER SHAFT BUSHING (LEFT) | |
| 10 | 125925002 | 1 | トメネジ"4.37ヒラ | SCREW 4.37 | |
| 11 | 104520000 | 1 | シタシ"クメタルR | LOWER SHAFT BUSHING (RIGHT) | |
| 12 | 121007001 | 1 | アタマツキトメネジ"4.37 | SCREW 4.37 | |
| 14 | 181995001 | 1 | セットカラークミ | SET COLLAR ASSEMBLY | |
| 14-1 | 101706001 | 2 | トメネジ"6.35 | SCREW 6.35 | |
| 15 | 100367001 | 1 | ウチカマトメ (-1.-3) | BOBBIN CASE HOLDER POSITION BRACKET (-1.-3) | |
| 15 | 159324001 | 1 | ウチカマトメ (-5.-7) | BOBBIN CASE HOLDER POSITION BRACKET (-5.-7) RACKET | |
| 16 | 107407003 | 1 | シメネジ"4.37 | SCREW 4.37 | |
| 17 | 159907001 | 1 | コウソクカマB(-1.-3) | ROTARY HOOK B(-1.-3) | |
| 17 | 111275001 | 1 | コウソクカマA(-5.-7) | ROTARY HOOK A(-5.-7) | |
| 18-1 | S06573001 | 1 | ホ"ヒ"ンケースクミ (-1.-3.-5) | BOBBIN CASE ASSEMBLY (-1.-3.-5) | |
| 18-1-1 | 183388001 | 1 | ホ"ヒ"ンケースチヨウシハ"ネ | BOBBIN CASE TENSION SPRING | |
| 18-1-2 | 183389001 | 1 | チヨウシハ"ネチヨウセツネジ" | TENSION REGULATING SCREW | |
| 18-1-3 | 183390001 | 1 | チヨウシハ"ネトメネジ" | TENSION SPRING SCREW | |
| 18-1-4 | S06594001 | 1 | クウテンホ"ウシハ"ネ | BOBBIN TENSION SPRING | |
| 18-2 | 100369001 | 1 | ホ"ヒ"ンケースクミ(-7) | BOBBIN CASE ASSEMBLY(-7) | |
| 18-2-1 | 183291001 | 1 | ホ"ヒ"ンケースチヨウシハ"ネ | BOBBIN CASE TENSION SPRING | |
| 18-2-2 | 183292001 | 1 | チヨウシハ"ネチヨウセツネジ" | SPRING ADJUSTING SCREW | |
| 18-2-3 | 183293001 | 1 | チヨウシハ"ネトメネジ" | SCREW | |
| 19 | 117132001 | 1 | ホ"ヒ"ン | BOBBIN | |
| 20 | 140356001 | 1 | ホ"ヒ"ンケースシート | BOBBIN CASE SHEET | |

From the library of: Diamond Needle Corp

G. 給油潤滑関係 / Lubrication / Schmierung / Lubrification / Lubricación

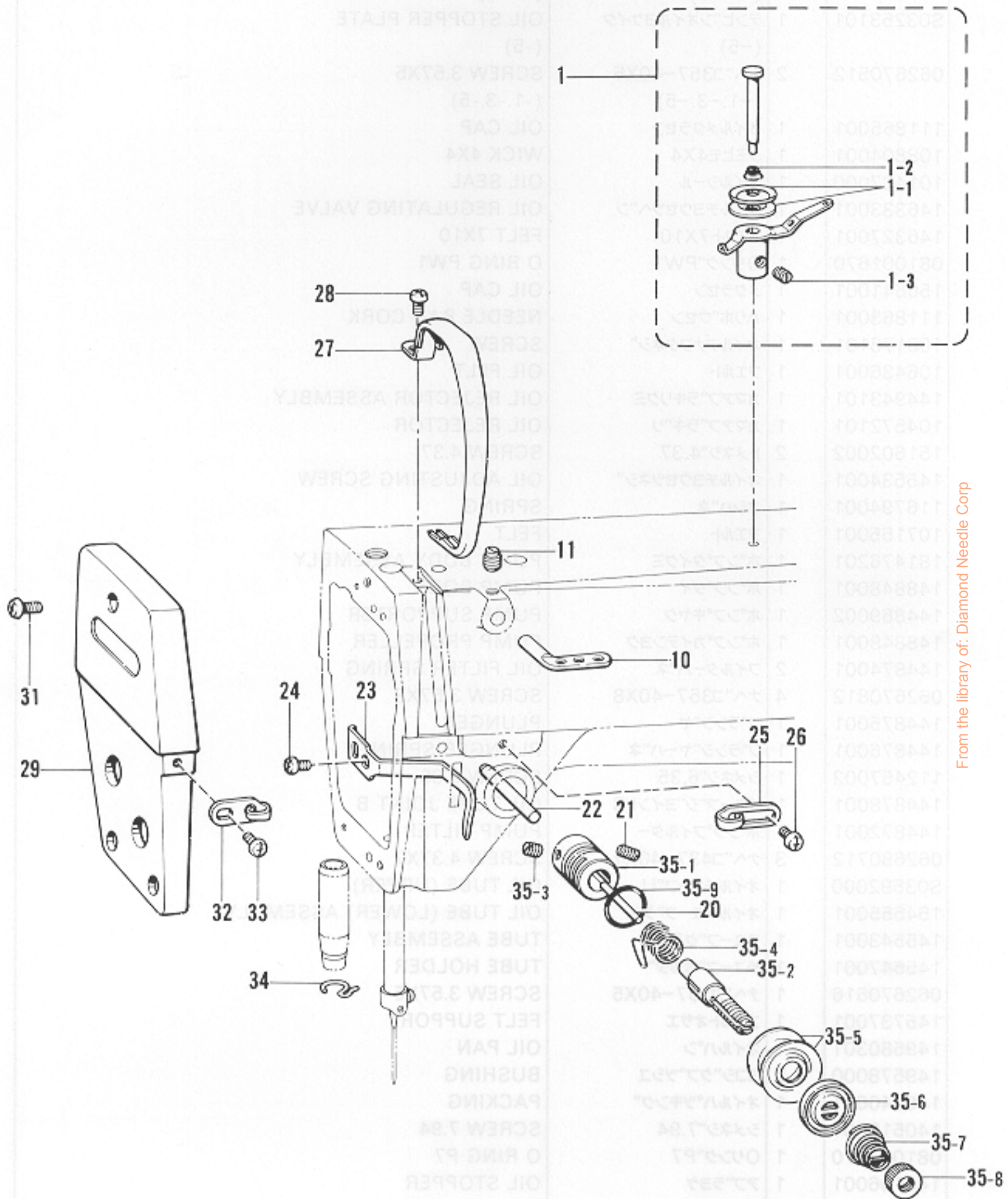


G. 給油潤滑関係 / Lubrication / Schmierung / Lubrification / Lubricación

| REF.NO. | CODE | Q'TY | 品名 | NAME OF PARTS | RMKS |
|---------|-----------|------|----------------------------|------------------------------|------|
| 1 | S02604000 | 1 | メンイタパツキン | FACE PLATE PACKING | |
| 2 | 104449001 | 2 | メクラセン | OIL CAP | |
| 3 | S03249000 | 1 | ガ"ウイタパツキン | PACKING | |
| 4 | S02606000 | 1 | ユリヨウケイマト" | OIL GAUGE WINDOW | |
| 5 | 081014670 | 1 | Oリング"PW14 | O RING PW14 | |
| 10 | S07229101 | 1 | デンヒンオイルヨケイタ (-1.-3) | OIL STOPPER PLATE (-1.-3) | |
| 10 | S03253101 | 1 | デンヒンオイルヨケイタ (-5) | OIL STOPPER PLATE (-5) | |
| 11 | 062670512 | 2 | ナヘ"コ357-40X5 (-1.-3.-5) | SCREW 3.57X5 (-1.-3.-5) | |
| 13 | 111865001 | 1 | オイルメクラセン | OIL CAP | |
| 14 | 108804001 | 1 | クミヒモ4X4 | WICK 4X4 | |
| 17 | 101487000 | 1 | オイルシール | OIL SEAL | |
| 18 | 146333001 | 1 | オイルチヨウセツヘン | OIL REGULATING VALVE | |
| 19 | 146327001 | 1 | フェルト7X10 | FELT 7X10 | |
| 21 | 081001670 | 1 | Oリング"PW1 | O RING PW1 | |
| 22 | 156641001 | 1 | メクラセン | OIL CAP | |
| 28 | 111863001 | 1 | ハリホ"ウセン | NEEDLE BAR CORK | |
| 29 | 109173101 | 1 | オイルアナフタネジ" | SCREW | |
| 30 | 106436001 | 1 | フェルト | OIL FELT | |
| 31 | 144943101 | 1 | カマアブ"ラキリクミ | OIL REJECTOR ASSEMBLY | |
| 31-1 | 104572101 | 1 | カマアブ"ラキ"リ | OIL REJECTOR | |
| 31-2 | 151602002 | 2 | トメネジ"4.37 | SCREW 4.37 | |
| 32 | 145534001 | 1 | オイルチヨウセツネジ" | OIL ADJUSTING SCREW | |
| 33 | 116794001 | 1 | オシハ"ネ | SPRING | |
| 34 | 107155001 | 1 | フェルト | FELT | |
| 49 | 181476201 | 1 | ポンプ"タイクミ | PUMP BODY ASSEMBLY | |
| 49-1 | 148848001 | 1 | ポンプ"タイ | PUMP BODY | |
| 49-2 | 144869002 | 1 | ポンプ"キヤク | PUMP SUPPORTER | |
| 49-3 | 148849001 | 1 | ポンプ"カイテンヨク | PUMP PROPELLER | |
| 49-4 | 144874001 | 2 | フィルター"ハ"ネ | OIL FILTER SPRING | |
| 49-5 | 062670812 | 4 | ナヘ"コ357-40X8 | SCREW 3.57X8 | |
| 49-6 | 144875001 | 1 | プランジ"ヤー | PLUNGER | |
| 49-7 | 144876001 | 1 | プランジ"ヤー"ハ"ネ | PLUNGER SPRING | |
| 49-8 | 112467002 | 1 | シメネジ"6.35 | SCREW 6.35 | |
| 49-9 | 144878001 | 1 | チューブ"ジ"ョイントB | OIL TUBE JOINT B | |
| 56 | 144872001 | 1 | ポンプ"フィルター | PUMP FILTER | |
| 59 | 062680712 | 3 | ナヘ"コ437-40X7 | SCREW 4.37X7 | |
| 60 | S03592000 | 1 | オイルチューブ"U | OIL TUBE (UPPER) | |
| 61 | 154555001 | 1 | オイルチューブ"クミ | OIL TUBE (LOWER) ASSEMBLY | |
| 64 | 145543001 | 1 | チューブ"クミ | TUBE ASSEMBLY | |
| 65 | 145547001 | 1 | チューブ"ホルダ" | TUBE HOLDER | |
| 66 | 062670516 | 1 | ナヘ"コ357-40X5 | SCREW 3.57X5 | |
| 67 | 145737001 | 1 | フェルト"オサエ | FELT SUPPORT | |
| 68 | 149580301 | 1 | オイル"パン | OIL PAN | |
| 68-1 | 149578000 | 2 | ヨコシ"クフ"ツシユ | BUSHING | |
| 69 | 146040001 | 1 | オイル"パツキンク" | PACKING | |
| 70 | 140518001 | 1 | シメネジ"7.94 | SCREW 7.94 | |
| 71 | 081007070 | 1 | Oリング"P7 | O RING P7 | |
| 73 | 146196001 | 1 | アブ"ラヨケ | OIL STOPPER | |
| 74 | 118558001 | 1 | シキリ"イタ | OIL STOPPER | |
| 75 | 062670812 | 2 | ナヘ"コ357-40X8 | SCREW 3.57X8 | |
| 76 | 118559001 | 1 | シキリ"イタ | OIL STOPPER | |
| 77 | 062670812 | 2 | ナヘ"コ357-40X8 | SCREW 3.57X8 | |
| 78 | 146253000 | 2 | チューブ" | TUBE | |
| 79 | 081001670 | 1 | Oリング"PW1 | O RING PW1 | |

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H. 糸通シ関係 / Threading mechanism / Fadenführungs-vorrichtung /
 Mécanisme de l'enfilage / Mecanismo de la enhebrado



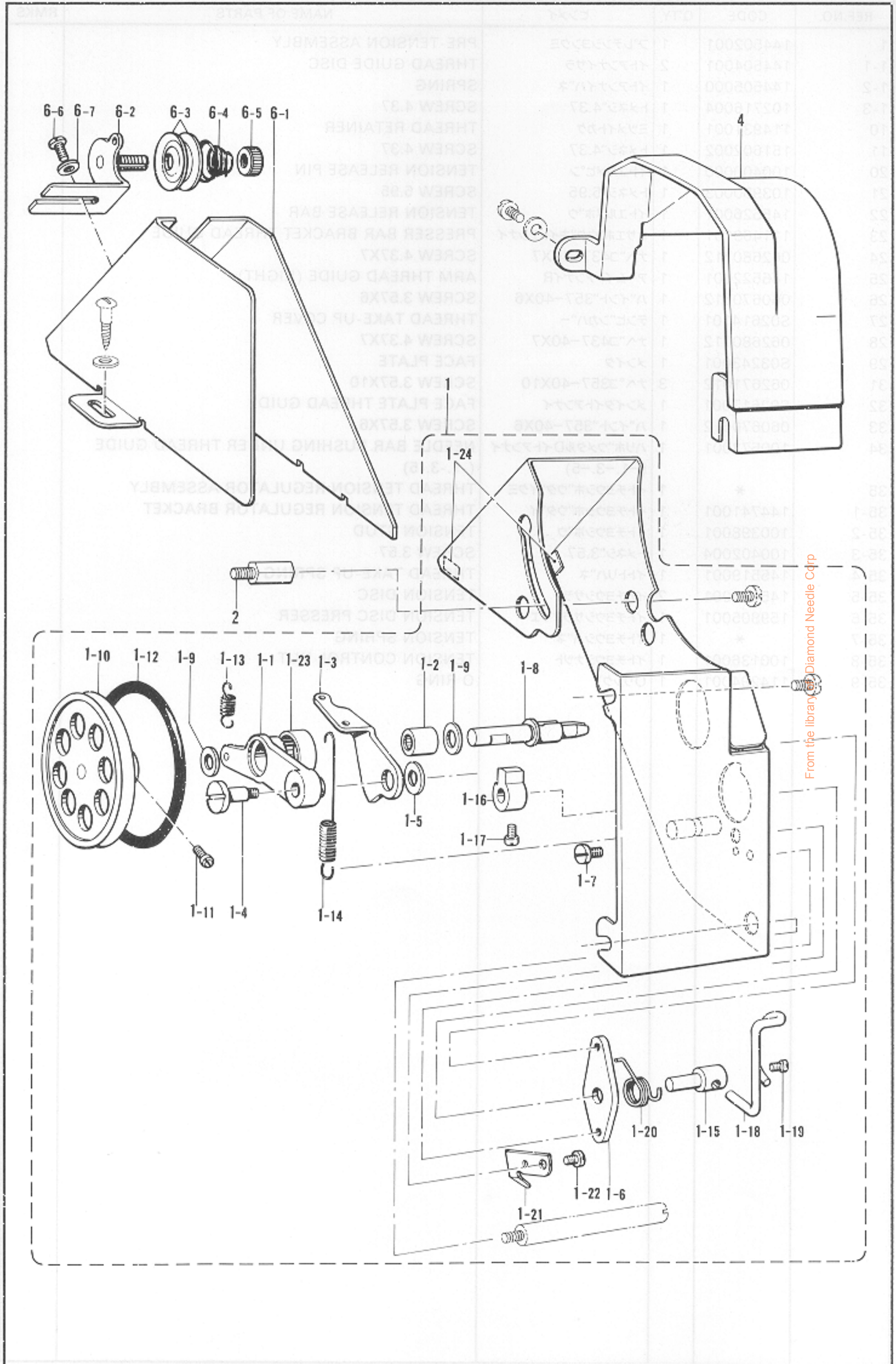
From the library of: Diamond Needle Corp

H. 糸通シ関係 / Threading mechanism / FadenführungsVorrichtung /
 Mécanisme de l'enfilage / Mecanismo de la enhebrado

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-------------------------------|---|------|
| 1 | 144502001 | 1 | プレテンションクミ | PRE-TENSION ASSEMBLY | |
| 1-1 | 144504001 | 2 | イトアンナイサラ | THREAD GUIDE DISC | |
| 1-2 | 144505000 | 1 | イトアンナイハネ | SPRING | |
| 1-3 | 102716004 | 1 | トメネジ"4.37 | SCREW 4.37 | |
| 10 | 114931001 | 1 | ミツメイトカケ | THREAD RETAINER | |
| 11 | 151602002 | 1 | トメネジ"4.37 | SCREW 4.37 | |
| 20 | 100400000 | 1 | イトユルメピン | TENSION RELEASE PIN | |
| 21 | 103950003 | 1 | トメネジ"5.95 | SCREW 5.95 | |
| 22 | 145526001 | 1 | イトユルメボウ | TENSION RELEASE BAR | |
| 23 | 111469101 | 1 | オサエホ"ウタ"キイトアンナイ | PRESSER BAR BRACKET THREAD GUIDE | |
| 24 | 062680712 | 1 | ナヘ"コ437-40X7 | SCREW 4.37X7 | |
| 25 | 145522001 | 1 | アームイトアンナイR | ARM THREAD GUIDE (RIGHT) | |
| 26 | 060670612 | 1 | ハ"イント"357-40X6 | SCREW 3.57X6 | |
| 27 | S02614101 | 1 | テンピンカバー | THREAD TAKE-UP COVER | |
| 28 | 062680712 | 1 | ナヘ"コ437-40X7 | SCREW 4.37X7 | |
| 29 | S03243001 | 1 | メンイタ | FACE PLATE | |
| 31 | 062671012 | 3 | ナヘ"コ357-40X10 | SCREW 3.57X10 | |
| 32 | S02617001 | 1 | メンイタイトアンナイ | FACE PLATE THREAD GUIDE | |
| 33 | 060670612 | 1 | ハ"イント"357-40X6 | SCREW 3.57X6 | |
| 34 | 100573001 | 1 | ハリホ"ウメタルDイトアンナイ (-1.-3.-5) | NEEDLE BAR BUSHING UNDER THREAD GUIDE (-1.-3.-5) | |
| 35 | * | 1 | イトチヨウシホ"ウタ"イクミ | THREAD TENSION REGULATOR ASSEMBLY | |
| 35-1 | 144741001 | 1 | イトチヨウシホ"ウタ"イ | THREAD TENSION REGULATOR BRACKET | |
| 35-2 | 100398001 | 1 | イトチヨウシホ"ウ | TENSION STUD | |
| 35-3 | 100402004 | 1 | トメネジ"3.57 | SCREW 3.57 | |
| 35-4 | 145519001 | 1 | イトトリハ"ネ | THREAD TAKE-UP SPRING | |
| 35-5 | 145446001 | 2 | イトチヨウシサラ | TENSION DISC | |
| 35-6 | 159805001 | 1 | イトチヨウシサラオサエ | TENSION DISC PRESSER | |
| 35-7 | * | 1 | イトチヨウシハ"ネ | TENSION SPRING | |
| 35-8 | 100136001 | 1 | イトチヨウシナツト | TENSION CONTROL NUT | |
| 35-9 | 114294001 | 1 | Oリング" | O RING | |

From the library of: Diamond Needle Corp

J. 特別注文部品(1)/Option parts (1)/Sonderzubehör (1)/
 Pieces en option (1)/Piezas opcióna (1)

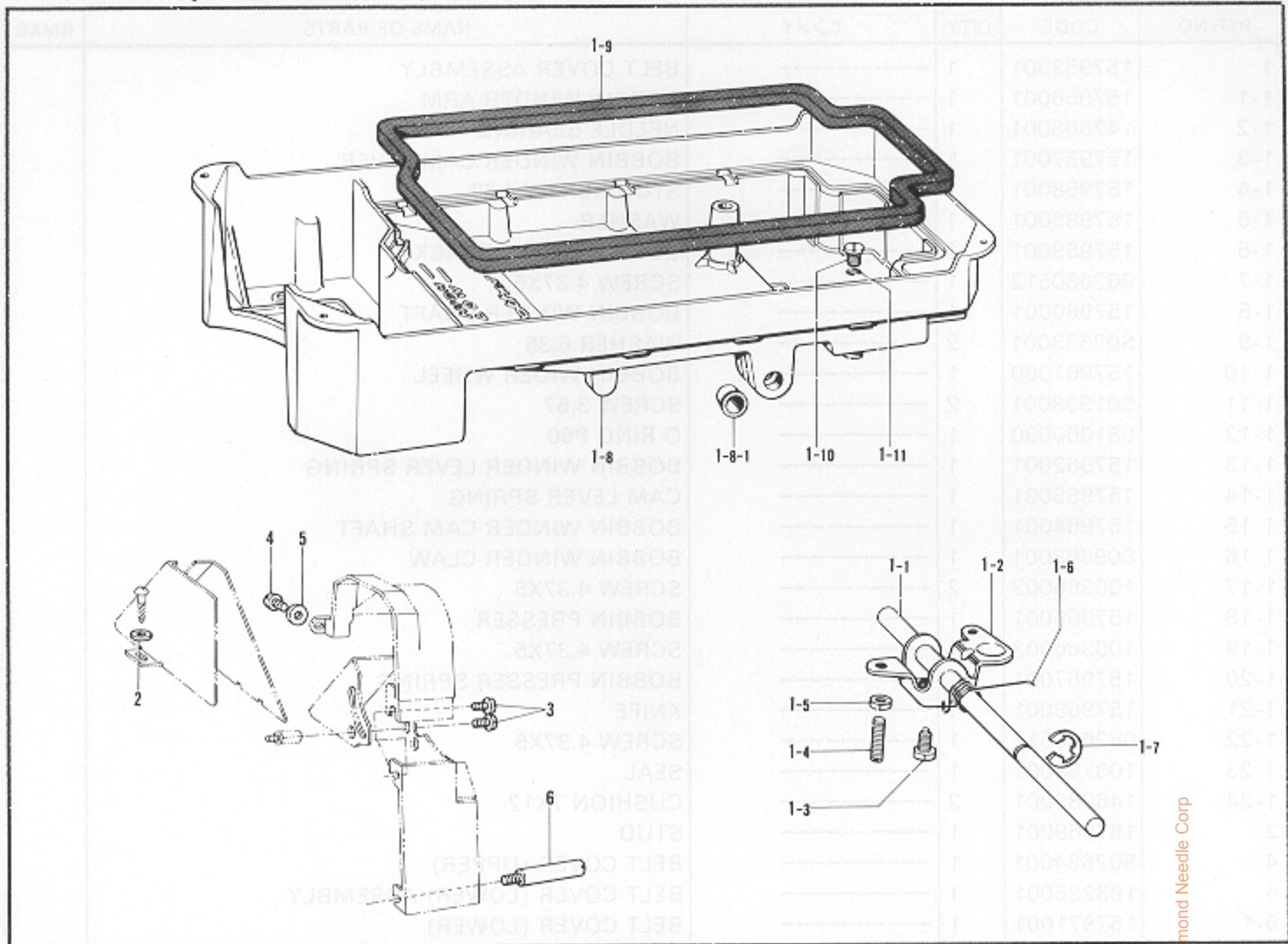


J. 特別注文部品(1)/Option parts (1)/Sonderzubehör (1)/
Piezas en option (1)/Piezas opcióna (1)

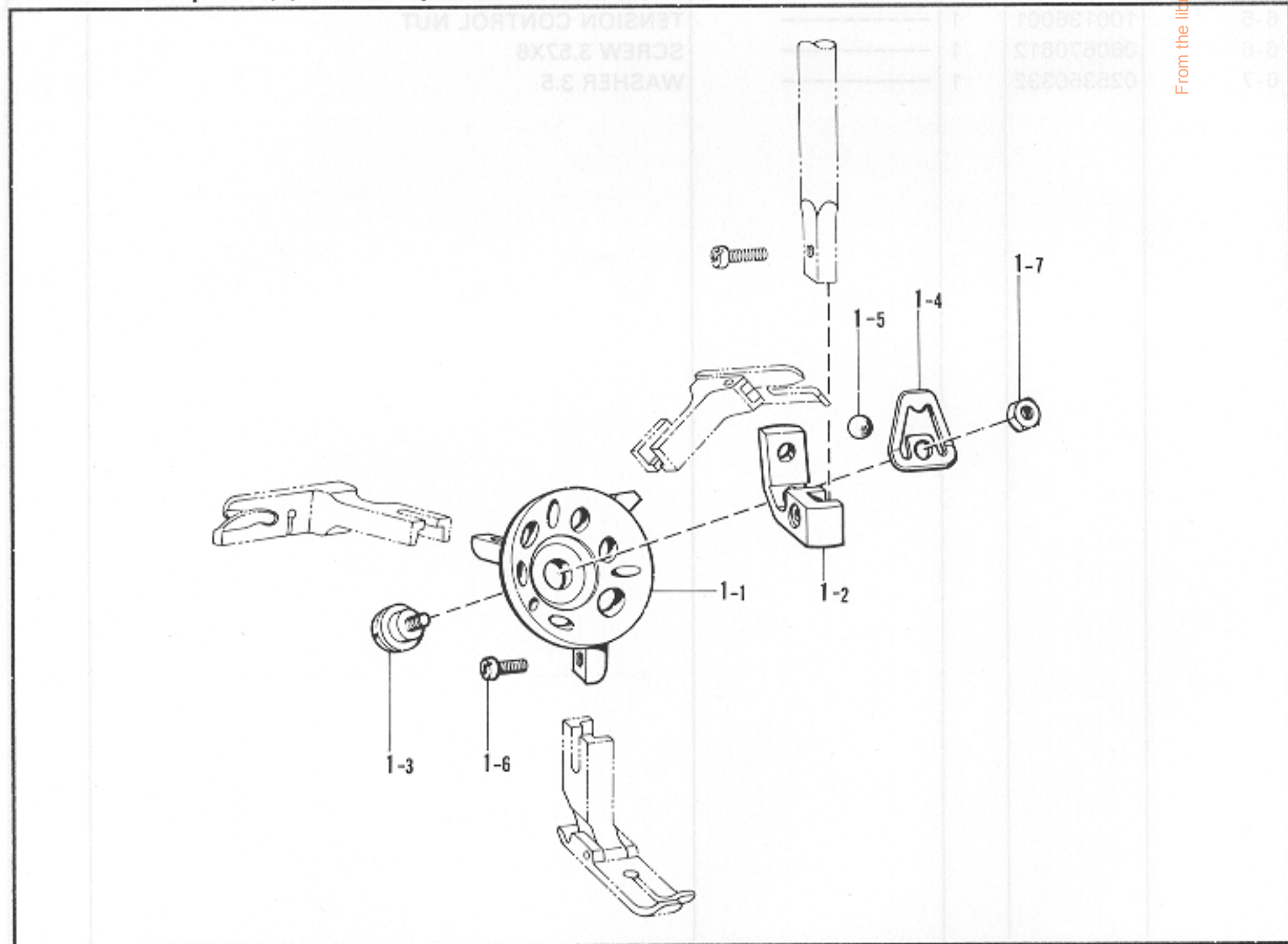
| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-------|--------------------------------------|------|
| 1 | 157953301 | 1 | ----- | BELT COVER ASSEMBLY | |
| 1-1 | 157956001 | 1 | ----- | BOBBIN WINDER ARM | |
| 1-2 | 147568001 | 1 | ----- | NEEDLE BEARING | |
| 1-3 | 157957001 | 1 | ----- | BOBBIN WINDER CAM LEVER | |
| 1-4 | 157958001 | 1 | ----- | STUD SCREW 4.37 | |
| 1-5 | 157986001 | 1 | ----- | WASHER | |
| 1-6 | 157959001 | 1 | ----- | BOBBIN WINDER BRACKET | |
| 1-7 | 062680512 | 1 | ----- | SCREW 4.37X5 | |
| 1-8 | 157960001 | 1 | ----- | BOBBIN WINDER SHAFT | |
| 1-9 | S02633001 | 2 | ----- | WASHER 6.35 | |
| 1-10 | 157961000 | 1 | ----- | BOBBIN WINDER WHEEL | |
| 1-11 | S01998001 | 2 | ----- | SCREW 3.57 | |
| 1-12 | 081060090 | 1 | ----- | O RING P60 | |
| 1-13 | 157962001 | 1 | ----- | BOBBIN WINDER LEVER SPRING | |
| 1-14 | 157963001 | 1 | ----- | CAM LEVER SPRING | |
| 1-15 | 157964001 | 1 | ----- | BOBBIN WINDER CAM SHAFT | |
| 1-16 | S09668001 | 1 | ----- | BOBBIN WINDER CLAW | |
| 1-17 | 100366002 | 2 | ----- | SCREW 4.37X5 | |
| 1-18 | 157966001 | 1 | ----- | BOBBIN PRESSER | |
| 1-19 | 100366002 | 1 | ----- | SCREW 4.37X5 | |
| 1-20 | 157967001 | 1 | ----- | BOBBIN PRESSER SPRING | |
| 1-21 | 157968001 | 1 | ----- | KNIFE | |
| 1-22 | 062680512 | 1 | ----- | SCREW 4.37X5 | |
| 1-23 | 103738001 | 1 | ----- | SEAL | |
| 1-24 | 146289001 | 2 | ----- | CUSHION 7X12 | |
| 2 | 157969001 | 1 | ----- | STUD | |
| 4 | S02634001 | 1 | ----- | BELT COVER (UPPER) | |
| 6 | 183226001 | 1 | ----- | BELT COVER (LOWER) ASSEMBLY | |
| 6-1 | 157971001 | 1 | ----- | BELT COVER (LOWER) | |
| 6-2 | 145571101 | 1 | ----- | BOBBIN WINDER GUIDE BRACKET ASSEMBLY | |
| 6-3 | 145446001 | 2 | ----- | TENSION DISC | |
| 6-4 | 100401001 | 1 | ----- | TENSION SPRING | |
| 6-5 | 100136001 | 1 | ----- | TENSION CONTROL NUT | |
| 6-6 | 060670612 | 1 | ----- | SCREW 3.57X6 | |
| 6-7 | 025350332 | 1 | ----- | WASHER 3.5 | |

From the library of: Diamond Needle Corp

K. 特別注文部品(2) / Option parts (2) / Sonderzubehör (2) /
 Piezas en option (2) / Piezas opcióna (2)



L. 特別注文部品(3) / Option parts (3) / Sonderzubehör (3) /
 Piezas en option (3) / Piezas opcióna (3)



From the library of: Diamond Needle Corp

K. 特別注文部品(2) / Option parts (2) / Sonderzubehör (2) /
 Pieces en option (2) / Piezas opcióna (2)

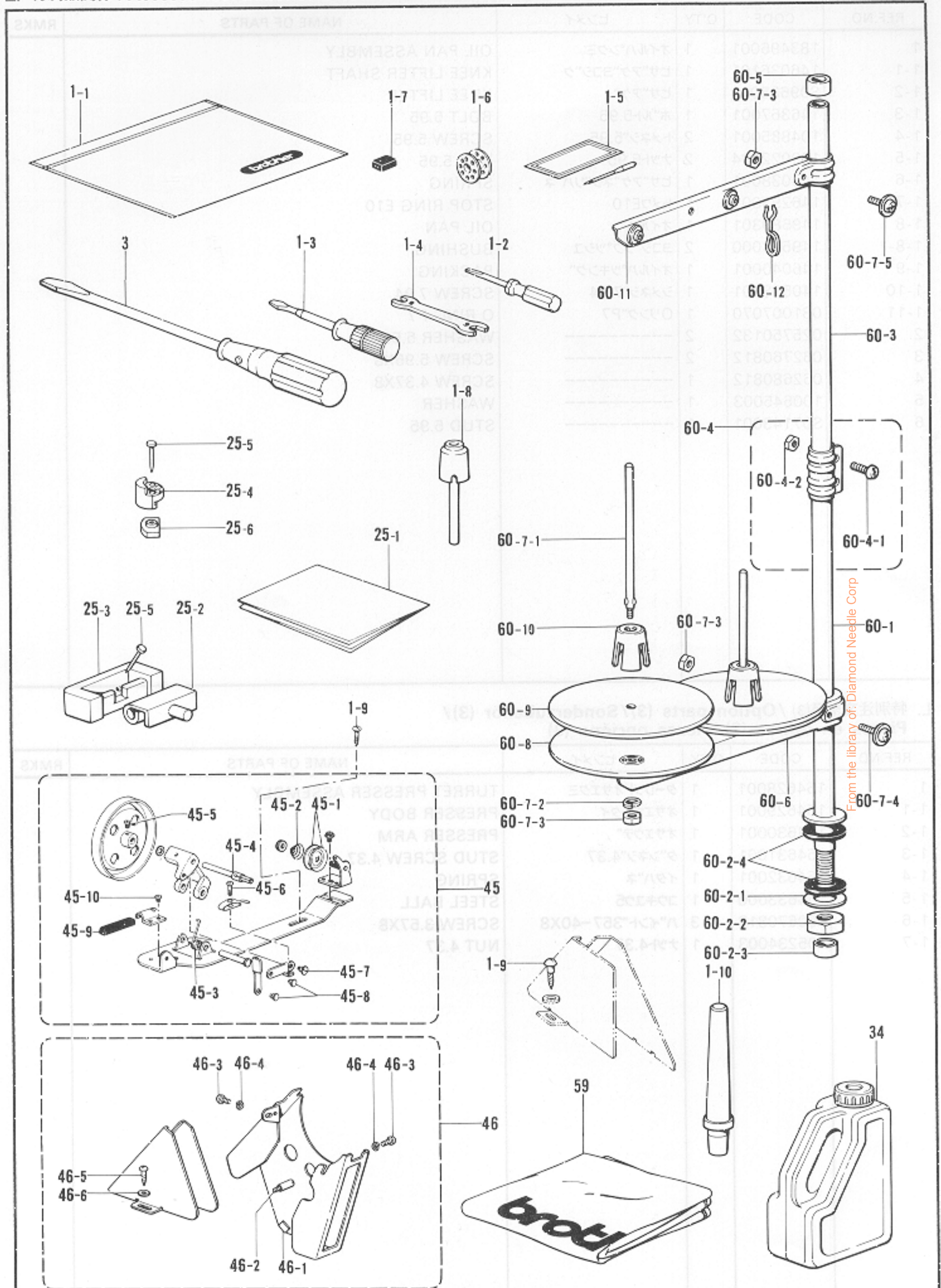
| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|---------------|-------------------|------|
| 1 | 183496001 | 1 | オイルパンクミ | OIL PAN ASSEMBLY | |
| 1-1 | 146036101 | 1 | ヒサ"アケ"ヨコシ"ク | KNEE LIFTER SHAFT | |
| 1-2 | S09635001 | 1 | ヒサ"アケ" | KNEE LIFTER | |
| 1-3 | 146367001 | 1 | ボルト5.95 | BOLT 5.95 | |
| 1-4 | 104885001 | 2 | トメネジ"5.95 | SCREW 5.95 | |
| 1-5 | 100022004 | 2 | ナット5.95 | NUT 5.95 | |
| 1-6 | 146038001 | 1 | ヒサ"アケ"ネシ"リハ"ネ | SPRING | |
| 1-7 | 146293001 | 1 | トメワE10 | STOP RING E10 | |
| 1-8 | 149580301 | 1 | オイルパン | OIL PAN | |
| 1-8-1 | 149578000 | 2 | ヨコシ"クブ"ツシユ | BUSHING | |
| 1-9 | 146040001 | 1 | オイルパ"ツキング" | PACKING | |
| 1-10 | 140518001 | 1 | シメネジ"7.94 | SCREW 7.94 | |
| 1-11 | 081007070 | 1 | Oリング"P7 | O RING P7 | |
| 2 | 025750132 | 2 | ----- | WASHER 5.56 | |
| 3 | 062760812 | 2 | ----- | SCREW 5.95X8 | |
| 4 | 062680812 | 1 | ----- | SCREW 4.37X8 | |
| 5 | 100645003 | 1 | ----- | WASHER | |
| 6 | S07143001 | 1 | ----- | STUD 5.95 | |

L. 特別注文部品(3) / Option parts (3) / Sonderzubehör (3) /
 Pieces en option (3) / Piezas opcióna (3)

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|----------------|-------------------------|------|
| 1 | 154628001 | 1 | ターレットオサイクミ | TURRET PRESSER ASSEMBLY | |
| 1-1 | 154629001 | 1 | オサエホンタイ | PRESSER BODY | |
| 1-2 | 154630001 | 1 | オサエウデ" | PRESSER ARM | |
| 1-3 | 154631001 | 1 | タ"ンネジ"4.37 | STUD SCREW 4.37 | |
| 1-4 | 154632001 | 1 | イタハ"ネ | SPRING | |
| 1-5 | 154633000 | 1 | コウキユウ5 | STEEL BALL | |
| 1-6 | 060670812 | 3 | ハ"イント"357-40X8 | SCREW 3.57X8 | |
| 1-7 | 105234003 | 1 | ナット4.37 | NUT 4.37 | |

From the library of: Diamond Needle Corp

Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios



※付属品の明細は変更することがあります。

※The details of included accessories are subject to change.

※Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

※Les détails des accessoires inclus sont sujets à des changements.

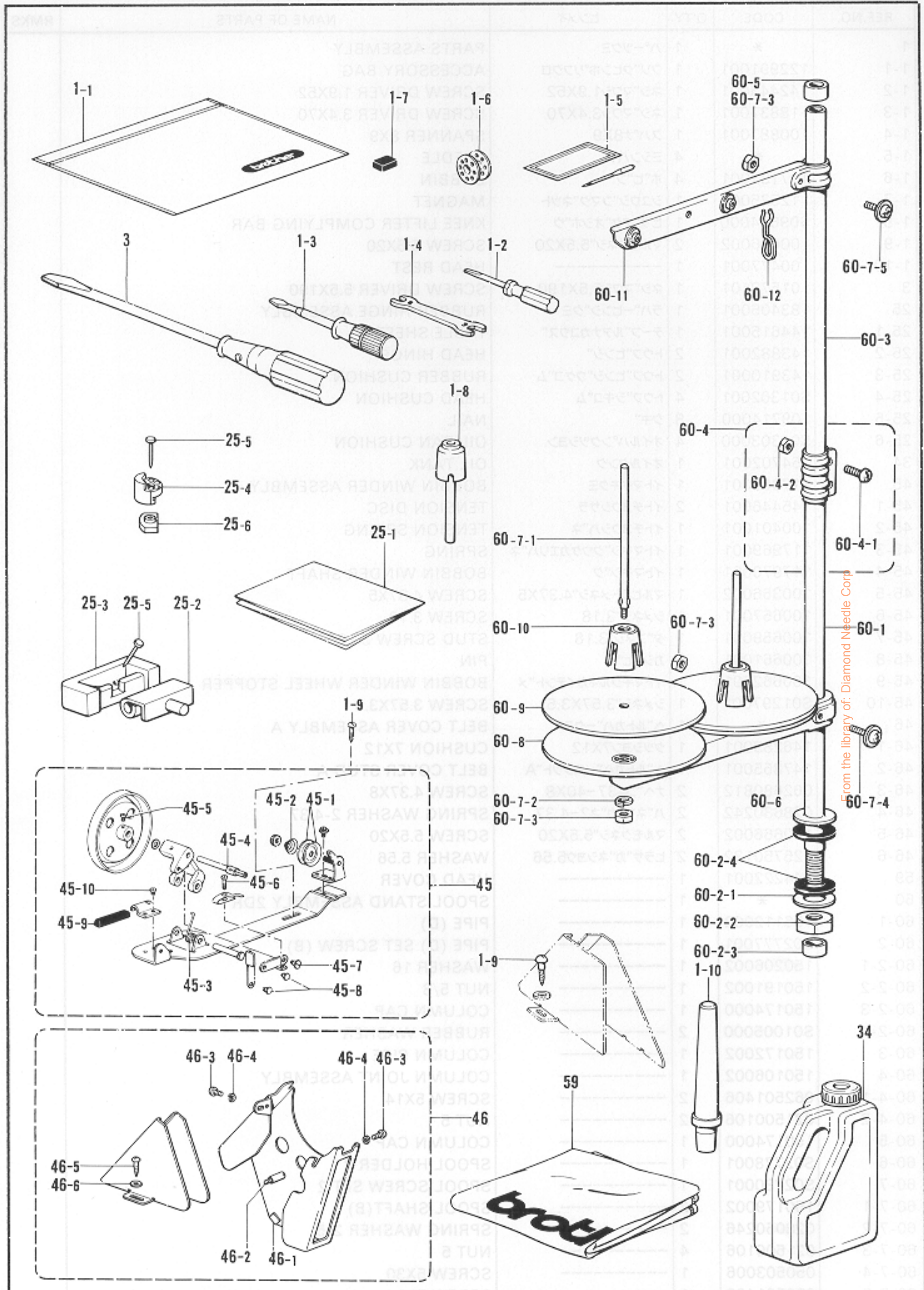
※Los detalles de los accesorios incluidos pueden variar.

Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accessorios

| REF.NO. | CODE | Q'TY | ヒンメイ | NAME OF PARTS | RMKS |
|---------|-----------|------|-----------------|-----------------------------|------|
| 1 | * | 1 | パーツクミ | PARTS ASSEMBLY | |
| 1-1 | 122991001 | 1 | フックヒンホリフクロ | ACCESSORY BAG | |
| 1-2 | 142443001 | 1 | ネジマフシ1.9X52 | SCREW DRIVER 1.9X52 | |
| 1-3 | 118837001 | 1 | ネジマフシ3.4X70 | SCREW DRIVER 3.4X70 | |
| 1-4 | 100887001 | 1 | スパナ8X9 | SPANNER 8X9 | |
| 1-5 | * | 4 | ミシンハリ | NEEDLE | |
| 1-6 | 117132001 | 4 | ホビン | BOBBIN | |
| 1-7 | 112525000 | 1 | シユウジ"ンマグ"ネット | MAGNET | |
| 1-8 | S09634000 | 1 | ヒサ"アゲ"オシホ"ウ | KNEE LIFTER COMPLYING BAR | |
| 1-9 | 100666002 | 2 | マルモクネジ"5.5X20 | SCREW 5.5X20 | |
| 1-10 | 100477001 | 1 | ----- | HEAD REST | |
| 3 | 101572101 | 1 | ネジマフシ5.5X190 | SCREW DRIVER 5.5X190 | |
| 25 | 183406001 | 1 | ラハ"ーヒンシ"クミ | RUBBER HINGE ASSEMBLY | |
| 25-1 | 144615001 | 1 | テ"ーブルアナカコウス" | TABLE SHEET | |
| 25-2 | 143882001 | 2 | トウフ"ヒンシ" | HEAD HINGE | |
| 25-3 | 143910001 | 2 | トウフ"ヒンシ"ウケゴム | RUBBER CUSHION | |
| 25-4 | S01302001 | 4 | トウフ"シキゴム | HEAD CUSHION | |
| 25-5 | 109714000 | 8 | クキ" | NAIL | |
| 25-6 | S01303000 | 4 | オイルパンクツシヨン | OIL PAN CUSHION | |
| 34 | 154702001 | 1 | オイルタンク | OIL TANK | |
| 45 | 117963001 | 1 | イトマキクミ | BOBBIN WINDER ASSEMBLY | |
| 45-1 | 145446001 | 2 | イトチヨウシサラ | TENSION DISC | |
| 45-2 | 100401001 | 1 | イトチヨウシハ"ネ | TENSION SPRING | |
| 45-3 | 117969001 | 1 | イトマキシ"クウケカエリハ"ネ | SPRING | |
| 45-4 | 117970001 | 1 | イトマキシ"ク | BOBBIN WINDER SHAFT | |
| 45-5 | 100366002 | 1 | マルヒラトメネジ"4.37X5 | SCREW 4.37X5 | |
| 45-6 | 100657001 | 1 | シメネジ"3.18 | SCREW 3.18 | |
| 45-7 | 100659001 | 1 | タ"ンネジ"3.18 | STUD SCREW 3.18 | |
| 45-8 | 100661001 | 2 | カシメピン | PIN | |
| 45-9 | 100662001 | 1 | イトマキクマカイトント"メ | BOBBIN WINDER WHEEL STOPPER | |
| 45-10 | S01297001 | 1 | シメネジ"3.57X3.5 | SCREW 3.57X3.5 | |
| 46 | * | 1 | ヘルトカハ"ークミA | BELT COVER ASSEMBLY A | |
| 46-1 | 146289001 | 1 | クツシヨン7X12 | CUSHION 7X12 | |
| 46-2 | 147855001 | 1 | ヘルトカハ"ースタツト"A | BELT COVER STUD A | |
| 46-3 | 062680812 | 2 | ナヘ"コ437-40X8 | SCREW 4.37X8 | |
| 46-4 | 028680242 | 2 | ハ"ネサ"ガ"ネ2-4.37 | SPRING WASHER 2-4.37 | |
| 46-5 | 100666002 | 2 | マルモクネジ"5.5X20 | SCREW 5.5X20 | |
| 46-6 | 025750132 | 2 | ヒラサ"ガ"ネシヨウ5.56 | WASHER 5.56 | |
| 59 | 144222001 | 1 | ----- | HEAD COVER | |
| 60 | * | 1 | ----- | SPOOL STAND ASSEMBLY 2DR | |
| 60-1 | 156112002 | 1 | ----- | PIPE (D) | |
| 60-2 | S02777001 | 1 | ----- | PIPE (D) SET SCREW (B) | |
| 60-2-1 | 150206002 | 1 | ----- | WASHER 16 | |
| 60-2-2 | 150191002 | 1 | ----- | NUT 5/8 | |
| 60-2-3 | 150174000 | 1 | ----- | COLUMN CAP | |
| 60-2-4 | S01005000 | 2 | ----- | RUBBER WASHER | |
| 60-3 | 150172002 | 1 | ----- | COLUMN PIPE | |
| 60-4 | 150106002 | 1 | ----- | COLUMN JOINT ASSEMBLY | |
| 60-4-1 | 062501406 | 2 | ----- | SCREW 5X14 | |
| 60-4-2 | 021500106 | 2 | ----- | NUT 5 | |
| 60-5 | 150174000 | 1 | ----- | COLUMN CAP | |
| 60-6 | S02778001 | 1 | ----- | SPOOL HOLDER 2 | |
| 60-7 | S02780001 | 1 | ----- | SPOOL SCREW SET 2 | |
| 60-7-1 | 150179002 | 2 | ----- | SPOOL SHAFT(B) | |
| 60-7-2 | 028050246 | 2 | ----- | SPRING WASHER 2-5 | |
| 60-7-3 | 021500106 | 4 | ----- | NUT 5 | |
| 60-7-4 | 050503006 | 1 | ----- | SCREW 5X30 | |
| 60-7-5 | 050501406 | 1 | ----- | SCREW 5X14 | |
| 60-8 | 150180000 | 2 | ----- | SPOOL STAND BASE | |
| 60-9 | 150182000 | 2 | ----- | SPOOL MAT | |
| 60-10 | 126863001 | 2 | ----- | SPOOL CUSHION | |
| 60-11 | S02786001 | 1 | ----- | THREAD HANGER ASSEMBLY 2 | |

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Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios



※付属品の明細は変更することがあります。

※The details of included accessories are subject to change.

※Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

※Les détails des accessoires inclus sont sujets à des changements.

※Los detalles de los accesorios incluidos pueden variar.

| | | | | | |
|----------|---------------------|-------|-----|-----------|----------|
| REF. NO. | NAME OF PARTS | CLASS | QTY | CODE | REF. NO. |
| 80-12 | THREAD GUIDE SPRING | | 1 | S02747001 | |

仕様別部品一覧表 / DIFFERENT PARTS LIST / ZUBEHÖRLISTE /
LISTE DES PIÈCES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS

| REF. NO. | ヒンメイ PARTS | サブクラス | -1 | -1 | | |
|----------|---|-----------|----------------------|--------------------|--|--|
| | | SUB CLASS | 01 | 10 | | |
| | | | コクナイショウ FOR DOMESTIC | エシュツショウ FOR EXPORT | | |
| C-19 | ハリボウメタルD NEEDLE BAR BUSHING (LOWER) | | 145468001 | ← | | |
| C-21 | ハリボウ NEEDLE BAR | | S02536001 | ← | | |
| C-22 | ミシンハリ DBX1 (#) NEEDLE DBX1 (#) | | 100265031 (11) | ← | | |
| C-22 | ミシンハリ DPX5 (#) NEEDLE DPX5 (#) | | ----- | ----- | | |
| C-23 | アタマツキトメネジ 3.18 SCREW 3.18 | | 140553102 | ← | | |
| C-25 | ハリボウイトアンナイ NEEDLE BAR THREAD GUIDE | | 151594001 | ← | | |
| C-26 | ハリイタ NEEDLE PLATE | | S03000001 | S03884001 | | |
| D-7 | オサイクミ PRESSER FOOT ASSEMBLY | | 153037101 | ← | | |
| D-31 | ----- FINGER GUARD | | ----- | ----- | | |
| D-32 | ----- WASHER | | ----- | ----- | | |
| E-1 | オクリカムスリーブクミ FEED CAM SLEEVE ASSEMBLY | | 151063001 | ← | | |
| E-3 | オクリチョウセツキクミ FEED REGULATOR ASSEMBLY | | 156634001 | ← | | |
| E-17 | オクリメモリイタクミ LENGTH CONTROL PLATE ASSEMBLY | | 183376001 | ← | | |
| E-17-3 | オクリメモリイタ LENGTH CONTROL PLATE | | S02567001 | ← | | |
| E-70 | スイヘイオクリシククミ FEED ROCK SHAFT ASSEMBLY | | 183414001 | 183413001 | | |
| E-70-7 | オクリバ FEED DOG | | S02748001 | S03885001 | | |
| H-35 | イトチョウシボウウダイクミ THREAD TENSION REGULATOR ASS | | 181634001 | ← | | |
| H-35-7 | イトチョウシハネ THREAD SPRING | | 145520001 | ← | | |

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| REF.NO. | ヒンメイ PARTS | サブクラス SUB CLASS | -1 01 コクナイショウ FOR DOMESTIC | -1 10 リシュツショウ FOR EXPORT |
|---------|--|--------------------|--|--------------------------------------|
| Z-1 | パーツ組み PARTS ASSEMBLY | | 183418101 | 183420101 |
| Z-1-5 | ミシンハリ DBX1 (#) NEEDLE DBX1 (#) | | 100265031 (11) | ← |
| Z-1-5 | ミシンハリ DPX5 (#) NEEDLE DPX5 (#) | | | |
| Z-46 | ベルトカバー組み BELT COVER ASSEMBLY A | | S06114001 | |
| Z-60 | スプールスタンド組み SPOOL STAND ASSEMBLY 2DR | | | S02763201 |
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| REF.NO. | サブクラス SUB CLASS | -3 01 コクナイシヨウ FOR DOMESTIC | -3 10 エシユツシヨウ FOR EXPORT | -3 15 エシユツシヨウ FOR EXPORT | -3 26 エシユツシヨウ FOR EXPORT | |
|---------|--|--|--------------------------------------|--------------------------------------|--------------------------------------|--|
| | ヒンメイ PARTS | | | | | |
| C-19 | ハリホ"ウメタルD NEEDLE BAR BUSHING (LOWER) | 145468001 | ← | ← | ← | |
| C-21 | ハリホ"ウ NEEDLE BAR | S02536001 | ← | ← | S02537001 | |
| C-22 | ミシンハリ DBX1 (#) NEEDLE DBX1 (#) | 100265031(11) | ← | ← | ----- | |
| C-22 | ミシンハリ DPX5 (#) NEEDLE DPX5 (#) | ----- | ----- | ----- | 107415011(11) | |
| C-23 | アタマツキトメネジ" 3.18 SCREW 3.18 | 140553102 | ← | ← | ← | |
| C-25 | ハリホ"ウイトアンナイ NEEDLE BAR THREAD GUIDE | 151594001 | ← | ← | ← | |
| C-26 | ハリイタ NEEDLE PLATE | 100266001 | S03884001 | ← | ← | |
| D-7 | オサイクミ PRESSER FOOT ASSEMBLY | 113280001 | ← | ← | ← | |
| D-31 | ----- FINGER GUARD | ----- | ----- | 150384101 | ← | |
| D-32 | ----- WASHER | ----- | ----- | 025350132 | ← | |
| E-1 | オクリカムスリーブ"クミ FEED CAM SLEEVE ASSEMBLY | 183059001 | ← | ← | ← | |
| E-3 | オクリチョウセツキクミ FEED REGULATOR ASSEMBLY | S06271001 | ← | ← | ← | |
| E-17 | オクリメモリイタクミ LENGTH CONTROL PLATE ASSEMBLY | 183376001 | ← | ← | ← | |
| E-17-3 | オクリメモリイタ LENGTH CONTROL PLATE | S02567001 | ← | ← | ← | |
| E-70 | スイハイオクリジ"ククミ FEED ROCK SHAFT ASSEMBLY | 183411001 | 183203001 | ← | ← | |
| E-70-7 | オクリハ" FEED DOG | S02742001 | 111860101 | ← | ← | |
| H-35 | イトチョウシホ"ウダ"イクミ THREAD TENSION REGULATOR ASS | 183175001 | ← | ← | ← | |
| H-35-7 | イトチョウシハ"ネ THREAD SPRING | 104525001 | ← | ← | ← | |

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| REF.NO. | サブクラス SUB CLASS | ヒンメイ PARTS | -5 01 コクナイショウ FOR DOMESTIC | -5 10 イシュツショウ FOR EXPORT | -5 12 イシュツショウ FOR EXPORT | -5 16 イシュツショウ FOR EXPORT | |
|---------|--|---------------|--|--------------------------------------|--------------------------------------|--------------------------------------|--|
| C-19 | ハリホ"ウメタル D NEEDLE BAR BUSHING (LOWER) | | 147326001 | ← | ← | ← | |
| C-21 | ハリホ"ウ NEEDLE BAR | | S02811001 | ← | ← | ← | |
| C-22 | ミシンハリ DBX1 (#) NEEDLE DBX1 (#) | | 100265042(22) | ← | ← | ← | |
| C-22 | ミシンハリ DPX5 (#) NEEDLE DPX5 (#) | | ----- | ----- | ----- | 107415022(22) | |
| C-23 | アタマツキトメネジ"3.18 SCREW 3.18 | | 140553102 | ← | ← | ← | |
| C-25 | ハリホ"ウイトアンナイ NEEDLE BAR THREAD GUIDE | | 151594001 | ← | ← | ← | |
| C-26 | ハリイタ NEEDLE PLATE | | 100267001 | 150792001 | ← | ← | |
| D-7 | オサエクミ PRESSER ASSEMBLY | | 145157001 | 150789001 | ← | ← | |
| D-31 | ----- FINGER GUARD | | ----- | ----- | ----- | 150384101 | |
| D-32 | ----- WASHER | | ----- | ----- | ----- | 025350132 | |
| E-1 | オクリカムスリーブクミ FEED CAM SLEEVE ASSEMBLY | | 155688001 | ← | ← | ← | |
| E-3 | オクリチョウセツキ FEED REGULATOR ASSEMBLY | | 156635001 | ← | ← | ← | |
| E-17 | オクリメモリイタクミ LENGTH CONTROL PLATE | | 183375001 | ← | ← | ← | |
| E-17-3 | オクリメモリイタ LENGTH CONTROL PLATE | | 151507001 | ← | ← | ← | |
| E-70 | スイヘイオクリジ"クミ FEED ROCK SHAFT ASSEMBLY | | 183412001 | 183204001 | ← | ← | |
| E-70-7 | オクリハ" FEED DOG | | S02743001 | 150793001 | ← | ← | |
| H-35 | イトチョウシホ"ウダ"イクミ THREAD TENSION REGULATOR ASS | | 181635001 | ← | ← | ← | |
| H-35-7 | イトチョウシハ"ネ THREAD SPRINGB | | 145153001 | ← | ← | ← | |

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| REF.NO. | サブクラス SUB CLASS ヒンメイ PARTS | -7 01 コクナイシヨウ FOR DOMESTIC | -7 10 イシュツシヨウ FOR EXPORT | -7 11 イシュツシヨウ FOR EXPORT | -7 12 イシュツシヨウ FOR EXPORT | -7 13 イシュツシヨウ FOR EXPORT |
|---------|--|--|--------------------------------------|--------------------------------------|--------------------------------------|--------------------------------------|
| C-19 | ハリホウメタル D NEEDLE BAR BUSHING (LOWER) | 117117001 | 147326001 | ← | ← | ← |
| C-21 | ハリホウ NEEDLE BAR | 117252001 | S02811001 | ← | ← | ← |
| C-22 | ミシンハリ DBX1 (#) NEEDLE DBX1 (#) | 100265042(22) | ← | ← | ← | ← |
| C-22 | ミシンハリ DPX5 (#) NEEDLE DPX5 (#) | ----- | ----- | ----- | ----- | 107415022(22) |
| C-23 | アタマツキトメネジ 3.18 SCREW 3.18 | ----- | 140553102 | ← | ← | ← |
| C-25 | ハリホウイトアンナイ NEEDLE BAR THREAD GUIDE | ----- | 151594001 | ← | ← | ← |
| C-26 | ハリイタ NEEDLE PLATE | 111508001 | 150792001 | 147322001 | 150792001 | ← |
| D-7 | オサイクミ PRESSER FOOT ASSEMBLY | 145157001 | 150789001 | 145157001 | 150789001 | ← |
| D-31 | ----- FINGER GUARD | ----- | ----- | ----- | ----- | ----- |
| D-32 | ----- WASHER | ----- | ----- | ----- | ----- | ----- |
| E-1 | オクリカムスリーブクミ FEED CAM SLEEVE ASSEMBLY | 183058001 | ← | ← | ← | ← |
| E-3 | オクリチョウセツクミ FEED REGULATOR ASSEMBLY | 156636001 | ← | ← | ← | ← |
| E-17 | オクリメモリイタクミ LENGTH CONTROL PLATE ASSEMBLY | 183529001 | ← | ← | ← | ← |
| E-17-3 | オクリメモリイタ LENGTH CONTROL PLATE | 154792001 | ← | ← | ← | ← |
| E-70 | スイヘイオクリシククミ FEED ROCK SHAFT ASSEMBLY | 183412001 | 183204001 | ← | ← | ← |
| E-70-7 | オクリハ FEED DOG | S02743001 | 150793001 | ← | ← | ← |
| H-35 | イトチョウシホウダイクミ THREAD TENSION REGULATOR ASS | 181635001 | ← | ← | ← | ← |
| H-35-7 | イトチョウシハネ THREAD SPRING | 145153001 | ← | ← | ← | ← |

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ゲージ部品一覧表 / GAUGE PARTS LIST / LEHRENLISTE /
LISTE DE PIÉCES / LISTE DE PIEZAS CALIBRADORAS

| 仕様 Sub-class | 針板 Needle Plate | | | 送り歯 Feed Dog | 押工組 Presser Foot Assembly | |
|--|--------------------|-----|-----|------------------|---------------------------------|------------|
| | φ | R | T | | P | H |
| 薄・中厚物用 Thin-Medium- thick materials | | | | S 03882-001 E 12 | S 03885-001 | 113280-001 |
| | 1.2 | 1 | 2.1 | | | |
| | | | | 146053-001 A 14 | 111898-001 | 153037-101 |
| | 1.4 | 0.2 | 2.1 | | | |
| | 1.4 | 1 | 2.1 | 100603-001 A 14 | | 147531-001 |
| | | | | | | |
| | | | | | | 118856-001 |
| | | | | | | |

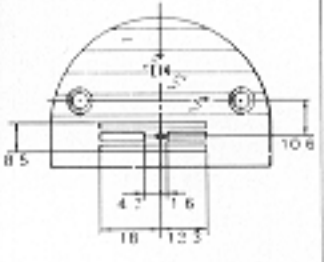
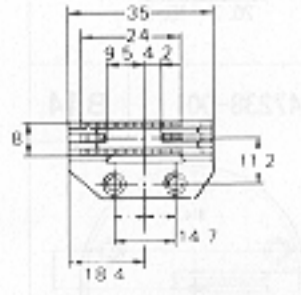
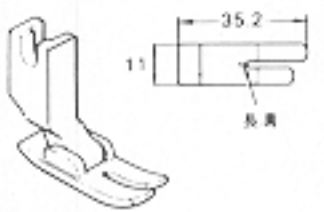
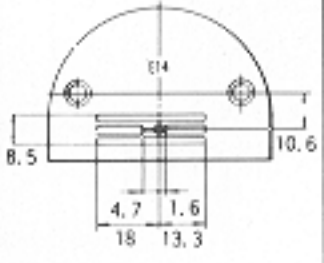

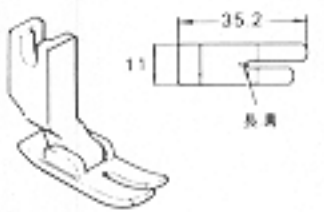
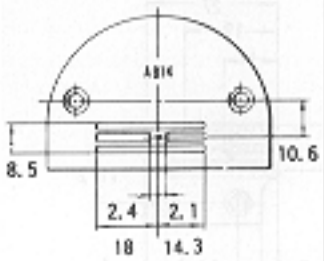
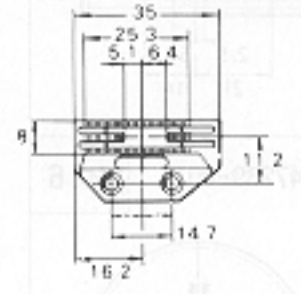
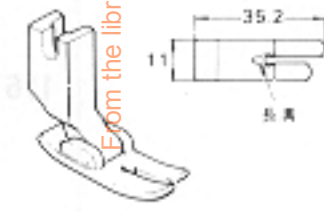
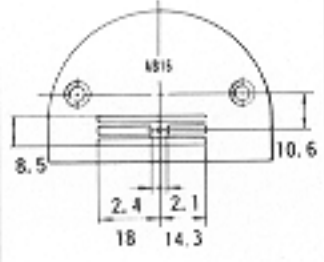
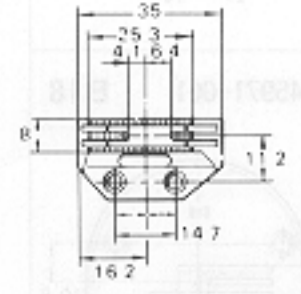
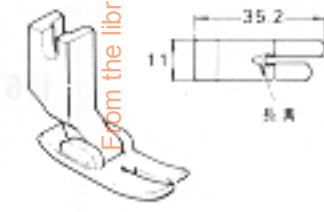
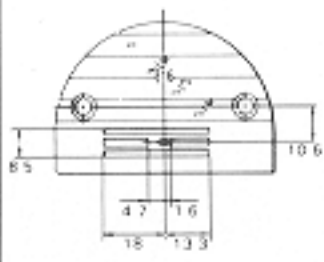
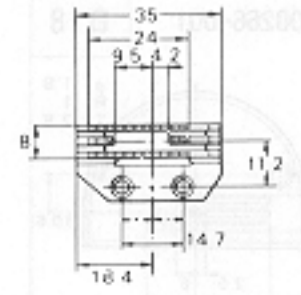
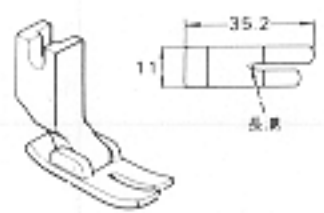
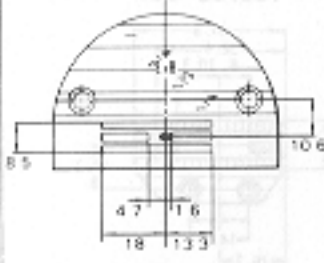
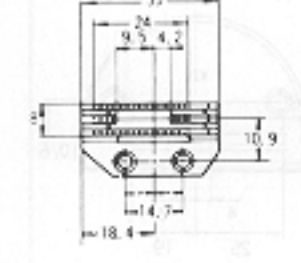
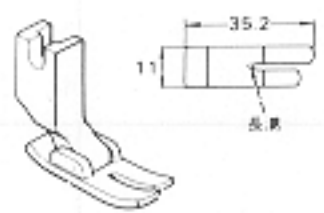
※ネジ穴中心から歯部中心まで11.9mmの送り歯を使用する場合、水平送り台腕と上下送り腕を0.7mm左側へ移動させて下さい。

※ If a feed dog measuring 11.9 mm from the screw hole center to tooth center is to be used, shift the feed bar crank and feed lifting crank 0.7 mm to the left.

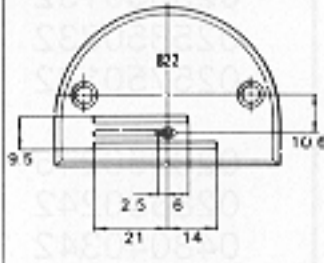
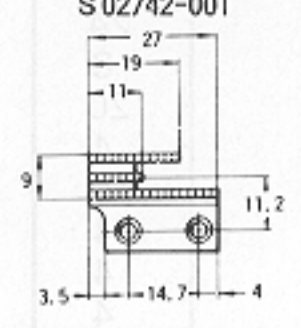
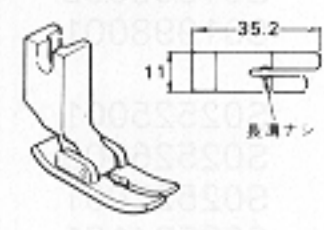
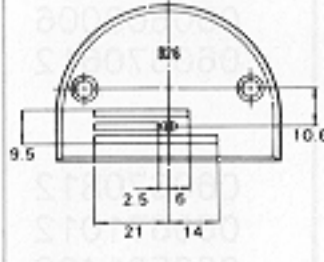
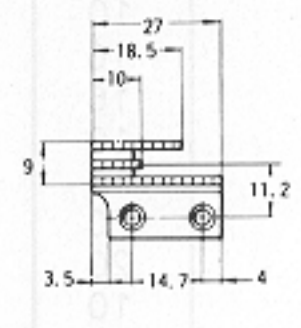
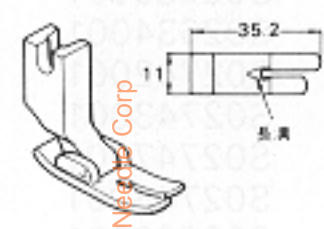
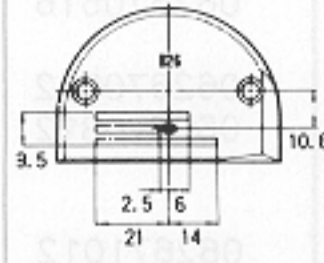
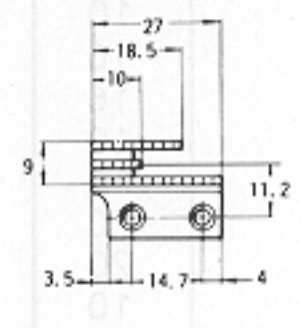
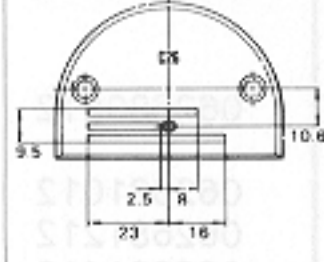
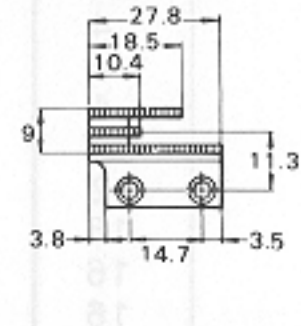
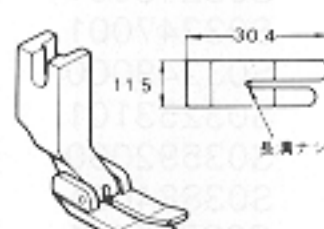
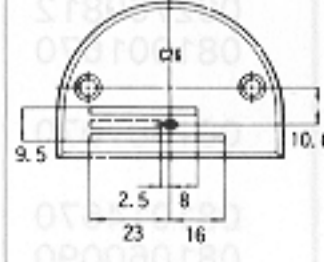
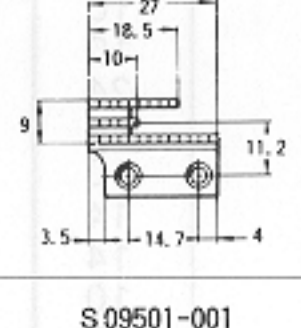
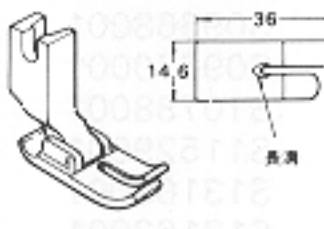
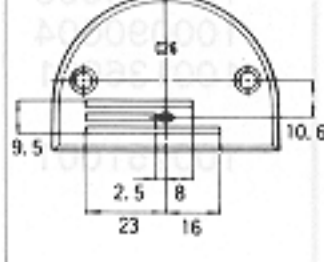
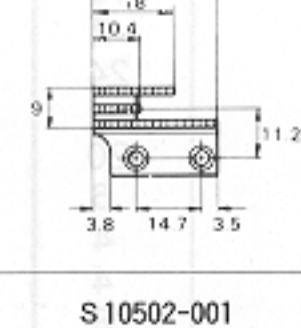
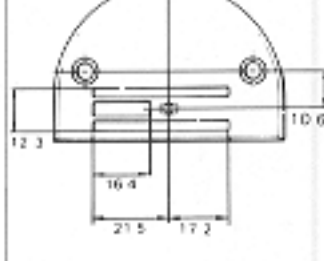
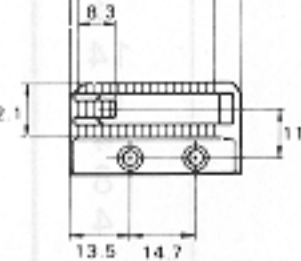
※ Falls ein Transporteur mit der Abmessung von 11,9 mm von der Schraubenlochmitte bis zur Zahnmitte verwendet wird, muß der Transporteurstangenarm und der Arm zum Anheben um 0,7 mm nach links verschoben werden.

※ Si on utilise une griffe d'entraînement mesurant 11,9 mm entre le centre de trou de vis et le centre des dents, déplacer la manivelle de la barre d'entraînement et la manivelle de levée d'entraînement de 0,7 mm vers la gauche.

※ Si se utiliza un alimentador que mide 11,9 mm, desde el centro del orificio de tornillo y centro de diente, desviar la manivela de la barra del alimentador y la manivela del levantador de alimentación 0,7 mm a la izquierda.

| 仕様 Sub-class | 針板 Needle Plate | | | 送り歯 Feed Dog | 押工組 Presser Foot Assembly | |
|--|--------------------|----------|-----|--|--|---|
| | ϕ | R | T | | P | H |
| 薄・中厚物用 Thin-Medium- thick materials | 1.4 | 1 | 2.1 | S 03883-001 E 14  | S 03885-001  | 113280-001  |
| | 1.4 | 1 (溝) | 2.1 | 159859-001 E 14  |  |  |
| | 1.4 | 0.2 | 2.1 | S 02999-001 A B 14  | S 02748-001  | 147531-001  |
| | 11.6 | 0.2 | 2.1 | S 03000-001 A B 16  | S 02744-001  |  |
| | 1.6 | 1 | 2.1 | S 03884-001 E 16  | S 03885-001  | 153037-101  |
| | 1.8 | 1 | 2.1 | 111859-001 E 18  | 11860-101  |  |

| 仕様 Sub-class | 針板 Needle Plate | | | 送り歯 Feed Dog | 押工組 Presser Foot Assembly | | | |
|--|--------------------|-----|-----|--------------------|---------------------------------|----------------|----------------|----------------|
| | φ | R | T | | P | H | | |
| 薄・中厚物用 Thin/Medium- thick materials | 1.4 | 0.2 | 2.8 | 146050-001 B14 | S 02742-001 | 113280-001 | | |
| | 1.4 | 1 | 2.8 | 147238-001 B14 | | | | |
| | 1.6 | 0.2 | 2.8 | 153190-001 B16 | | | | |
| | 1.6 | 1 | 2.8 | 147239-001 B16 | | | | |
| 中厚物用 Medium-thick materials | 1.8 | 0.2 | 2.8 | 145971-001 B18 | 1.6 | 6.7 | 153037-101 | |
| | 1.8 | 1 | 2.8 | 100266-001 B18 | | | | |
| 厚物用 Thick- materials | 2.6 | 1 | 3.2 | 150792-001 H26 | 150793-001 | 1.8 | 6.8 | 150789-001 |

| 仕様 Sub-class | 針板 Needle Plate | | | 送り歯 Feed Dog | 押工組 Presser Foot Assembly | | | |
|----------------------------|--------------------|----------|-----|--|--|-----|-----|--|
| | φ | R | T | | P | H | | |
| 厚物用 Thick- materials | 2.2 | 1 | 2.8 | 100267-001 B 22  | S 02742-001  | 1.6 | 6.7 | 145157-001  |
| | 2.6 | 1 | 2.8 | 111241-001 B 26  | S 02743-001  | 2.1 | 6.7 | 113280-001  |
| | 1.6 | 1 (溝) | 2.8 | 147245-001 B 26  | S 02743-001  | | | |
| | 2.6 | 1 | 2.8 | 111508-001 C 26  | 154742-001  | 1.6 | 6.8 | S 09606-001  |
| | 2.6 | 1 (溝) | 2.8 | 147322-001 C 26  | S 02743-001  | 2.1 | 6.7 | 150789-001  |
| | 2.6 | 1 (溝) | 2.8 | 147322-001 C 26  | S 09501-001  | 1.8 | 6.7 | |
| | 2.6 | 1 | 3.2 | S 10501-001 C 26  | S 10502-001  | 1.8 | 6.5 | |